
Wall hung, fan flue, room sealed, high efficiency gas boiler

Service manual

RIVA COMPACT HE MK2

Models:

G.C. Appl. No.

M96A.24SR/C

41-583-09

System boiler

M96A.28SR/C

41-583-10

System boiler

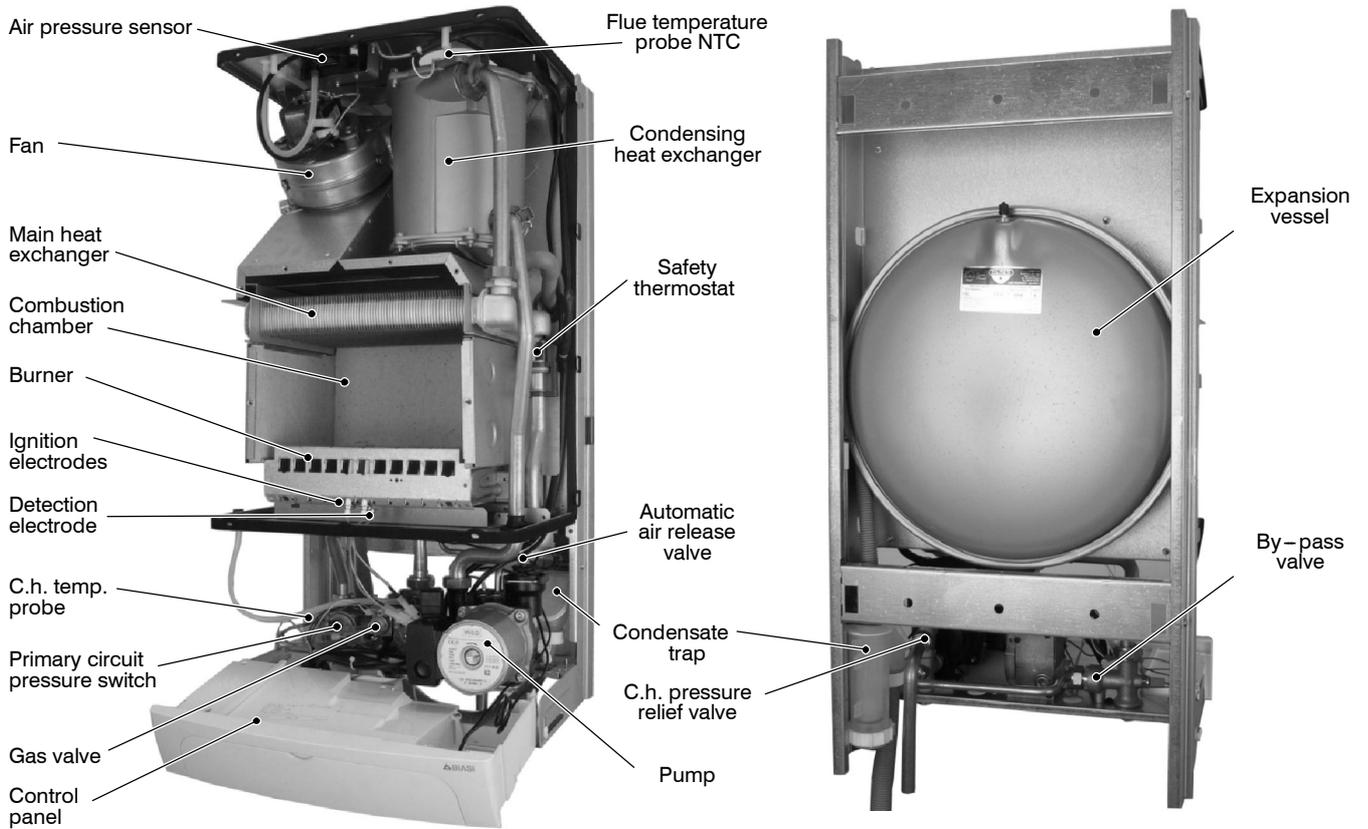
Leave this manual adjacent to the gas meter

Table of contents

1	Overall information	1	9.2	Nomenclature of the parts (Fig. 2)	23
1.1	Overall View	1	9.3	Adjustment	23
1.2	Hydraulic diagram	1	9.4	Checks	24
2	General access and emptying hydraulic circuits	2	9.5	Removal of the on-off operators coils ..	24
2.1	Nomenclature	2	9.6	Removal of the gas valve	24
2.2	Body panels	2	10	Primary circuit flow switch	25
2.3	Control panel	2	10.1	Function	25
2.4	Access to the sealed chamber	3	10.2	Checks	25
2.5	Emptying the primary circuit	3	10.3	Removal	25
3	Diagrams	4	11	Expansion vessel and temperature-pressure gauge	26
3.1	Wiring diagram	4	11.1	Function	26
3.2	Circuit voltages	5	11.2	Checks	26
4	Fault finding	6	11.3	Removal of the expansion vessel	26
5	Primary heat exchanger	8	11.4	Removal of the temperature-pressure gauge	26
5.1	Function	8	12	Temperature probe	27
5.2	Removal	8	12.1	Function	27
5.3	Cleaning	8	12.2	Checks	27
6	Condensing heat exchanger	10	12.3	Removal of the c.h. Temperature probe .	27
6.1	Function	10	13	By-pass valve	28
6.2	Removal	10	13.1	Function	28
6.3	Cleaning	10	13.2	Removal	28
7	Pump	12	14	Fan and Air pressure sensor	29
7.1	Function	12	14.1	Function	29
7.2	Checks	12	14.2	Checks	29
7.3	Removal	12	14.3	Removal of the Fan	30
8	Electronic control/ignition p.c.b.	14	14.4	Removal of the Air pressure sensor	30
8.1	Function	14	15	Ignition and detection electrodes	31
8.2	Selection and adjustment devices	14	15.1	Function	31
8.3	Checking the temperature	15	15.2	Checks	31
8.4	Operation lights	15	15.3	Removal	31
8.5	Setting the boiler control function modes	16	16	Safety thermostat	32
8.6	Useful output setting	16	16.1	Function	32
8.7	C.H. only mode setting	17	16.2	Checks	32
8.8	Reignition frequency setting	18	16.3	Removal	32
8.9	Ignition gas pressure adjustment	18	17	Flue temperature probe NTC	33
8.10	Checks	19	17.1	Function	33
8.11	Removal of the electronic control p.c.b .	19	17.2	Checks	33
8.12	Thermal control in the "k" mode	21	17.3	Removal	33
8.13	Ignition and control sequence	22	18	Condensate trap	35
9	Modulating gas valve	23	18.1	Function	35
9.1	Function	23	18.2	Removal	35
			19	Short spare parts list	36

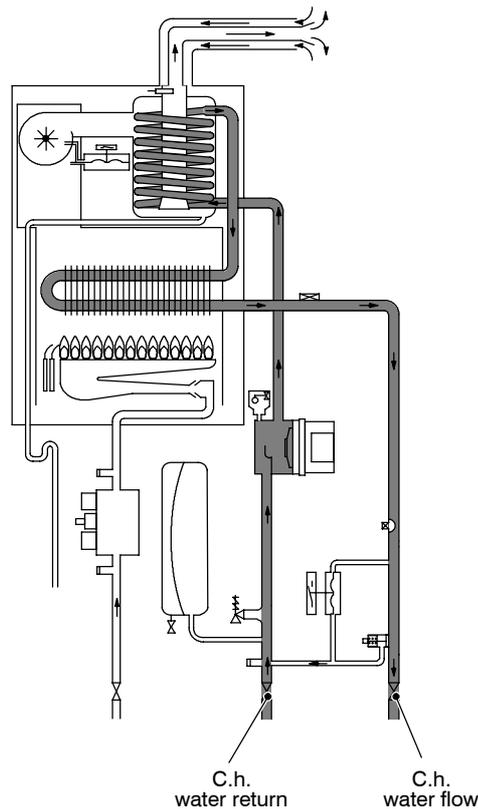
1 Overall information

1.1 Overall View



1.2 Hydraulic diagram

Central heating (c.h.) operation



2 General access and emptying hydraulic circuits

2.1 Nomenclature

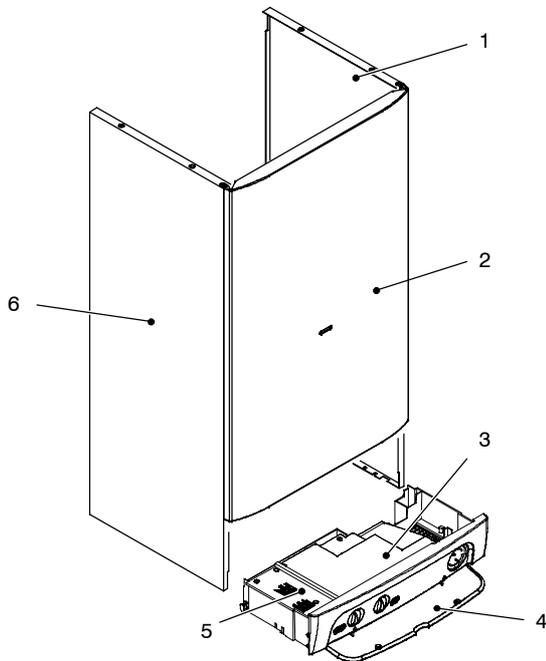


Fig. 1

- 1 Right side panel
- 2 Front panel
- 3 Control panel lid
- 4 Control panel cover
- 5 Service panel
- 6 Left side panel

2.2 Body panels

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

For the most part of the check and maintenance operations it is necessary to remove one or more panels of the case.

The side panels can be removed only after the removal of the front panel.

To remove the front panel remove screws A (Fig. 2), lift the panel and remove it.

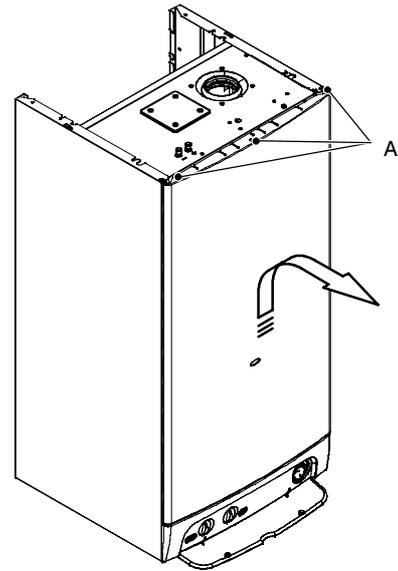


Fig. 2

To remove the side panels loosen the screws B and C (Fig. 3), bring the base of the panels away from the boiler and lift them, freeing them from the top hooks.

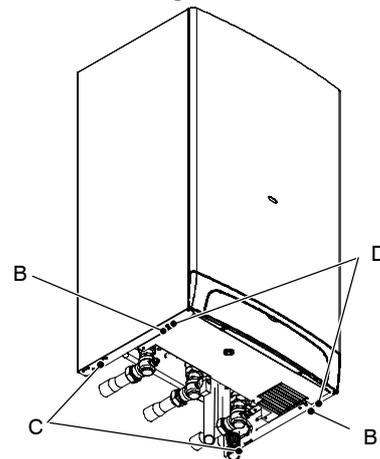


Fig. 3 – bottom view of the boiler

2.3 Control panel

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

To gain access to the parts located inside the control panel proceed as follows:

- 1 Remove the front panel of the case
- 2 Loosen the screws B and C (Fig. 3).
- 3 Remove the screws D
- 4 Move the lower part of the side panels as indicated in Fig. 4 and pull the control panel. When completely pulled out, the panel can rotate 45° downwards to facilitate the service operations on the internal parts.

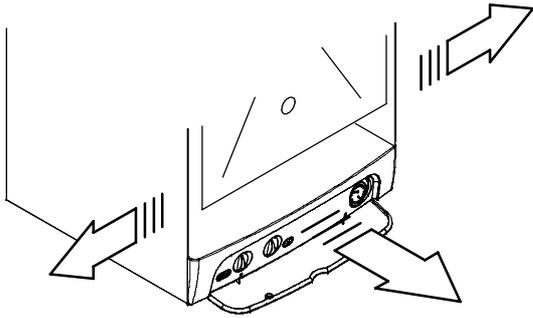


Fig. 4

- 5 Remove the screws *E* and remove the service panel (Fig. 5);
- 6 To gain access to the electronic regulation PCB remove the screws *F* and remove the control panel lid (Fig. 5);

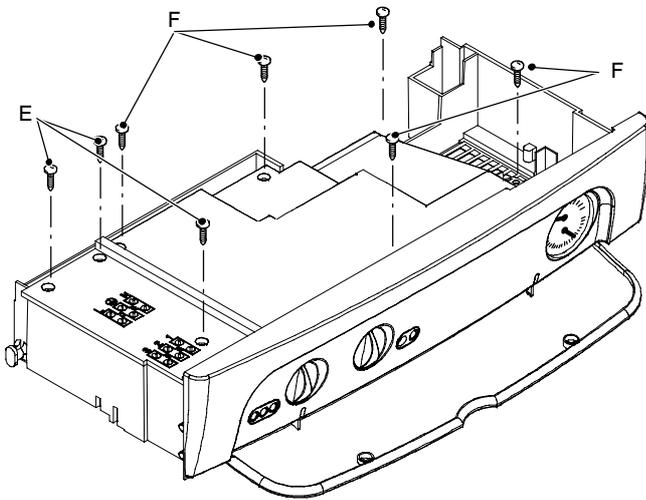


Fig. 5

2.4 Access to the sealed chamber

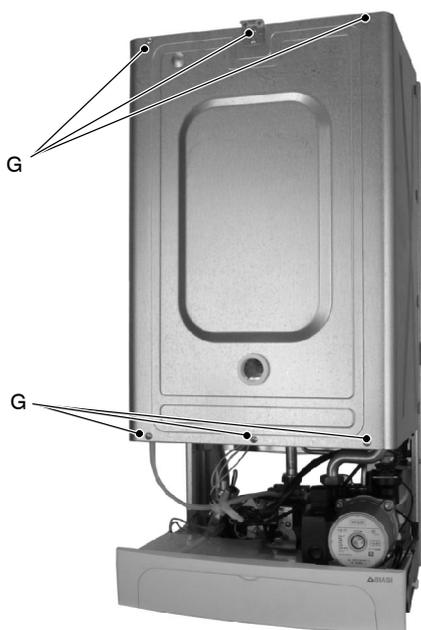


Fig. 6

To gain access to the parts contained in the sealed chamber it is necessary to remove the lid of the sealed chamber.

For this purpose, remove the front and side panels of the case, remove the screws *G* as indicated in Fig. 6 and remove the lid.

2.5 Emptying the primary circuit

- 1 Close the c.h. circuit flow and return cocks *H*. (Fig. 7).

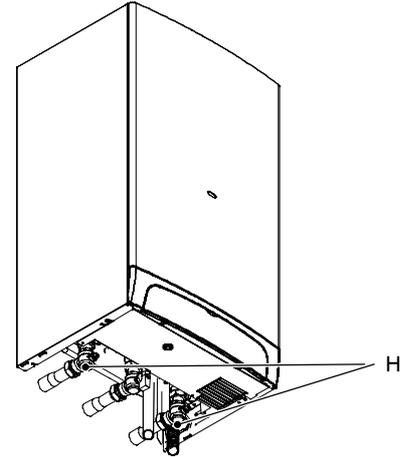


Fig. 7 – bottom view of the boiler

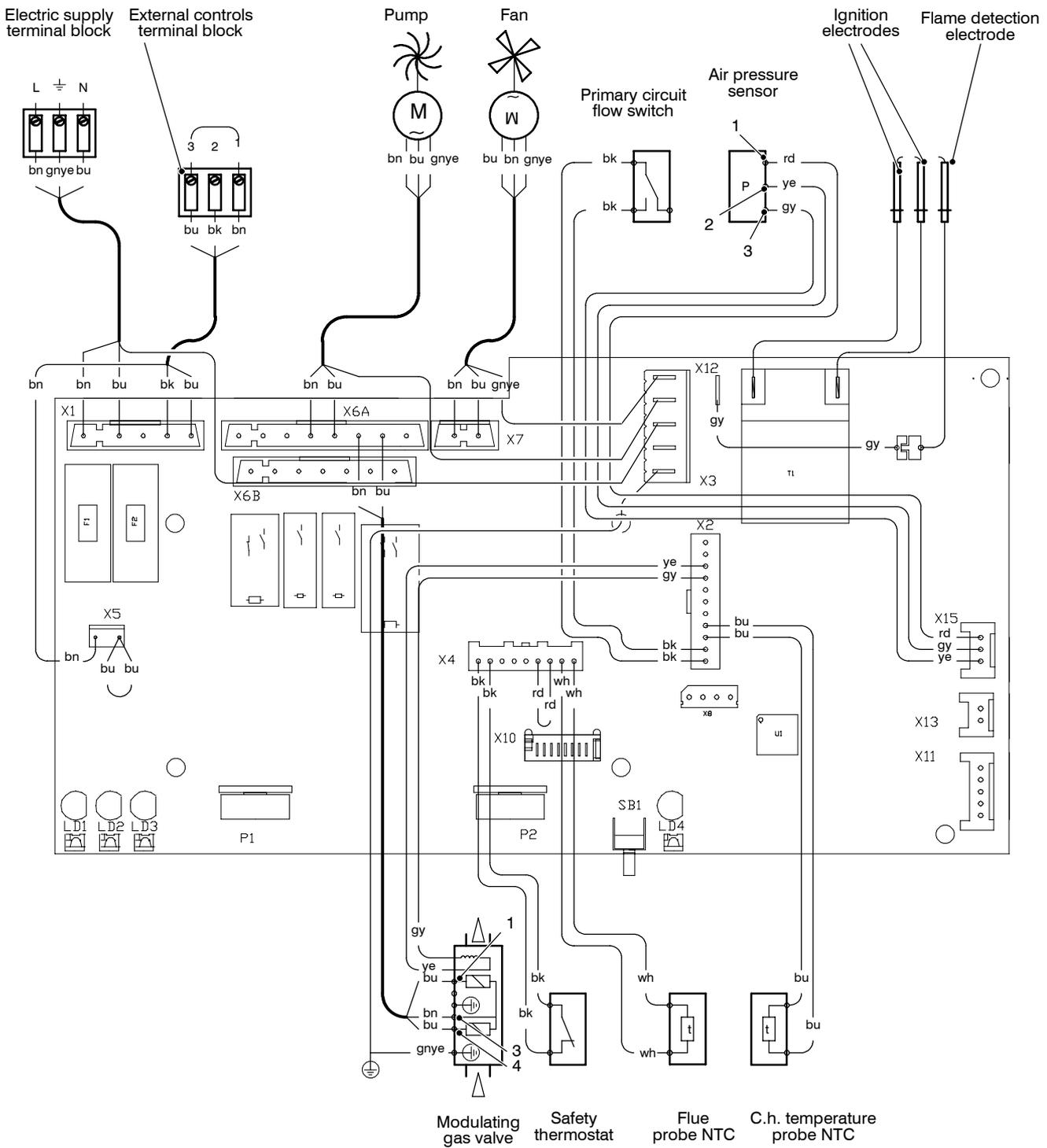
- 2 Remove the front and right panels of the boiler.
- 3 Open the drain tap *I* (Fig. 8) until the boiler is completely emptied.
- 4 Close drain tap again once the emptying has been completed.



Fig. 8

3 Diagrams

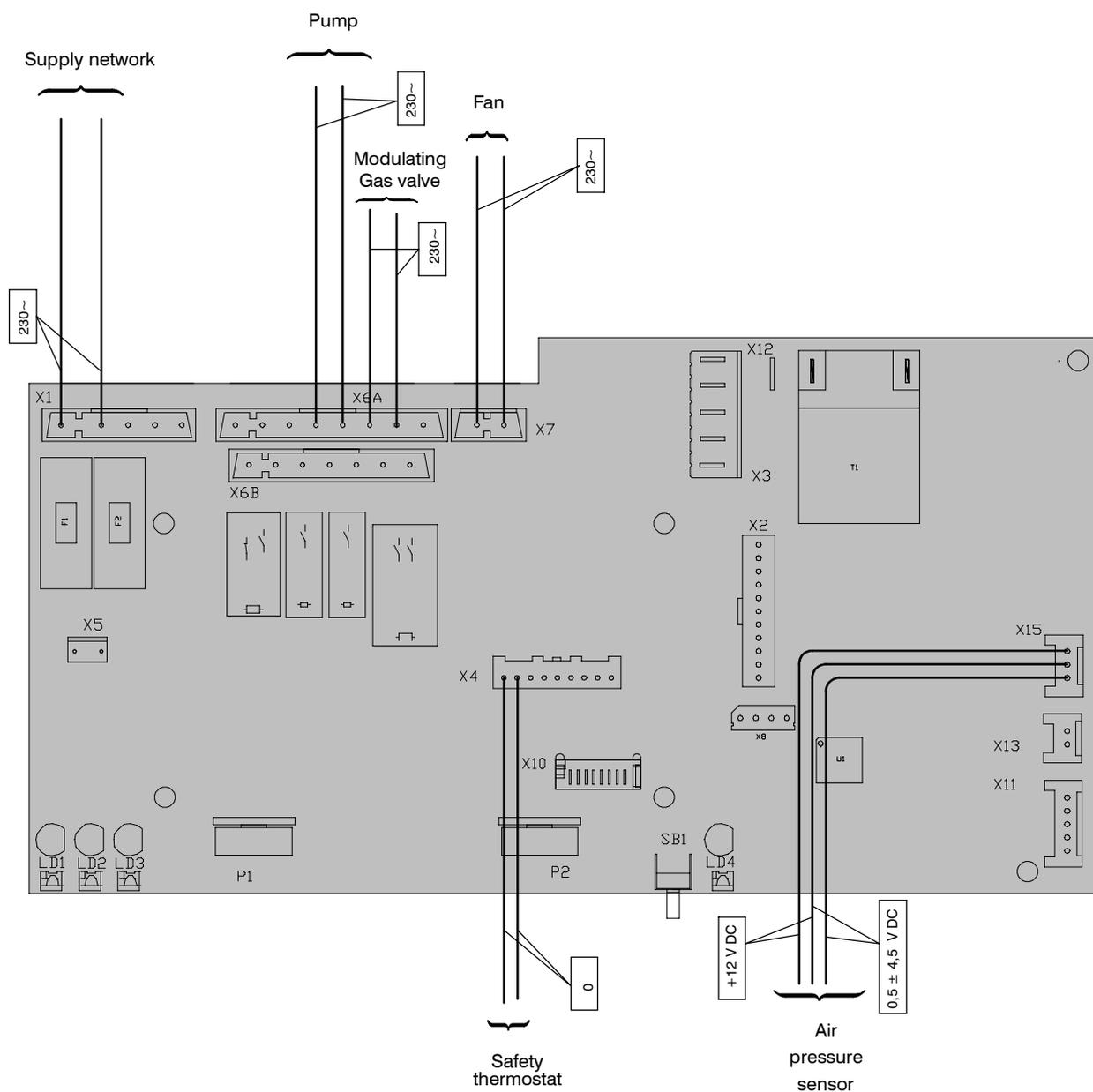
3.1 Wiring diagram



- * = alternative
- bn = brown
- bu = blue
- bk = black
- wh = white
- rd = red
- gy = grey
- gn = green
- ye = yellow
- vt = violet
- og = orange
- gnye = green/yellow

3.2 Circuit voltages

Electrical voltages with burner on — □ during c.h. operation



		Components to check																
Section of the manual → (note ref. in brackets)	(1)	(2)	(3)	18.1	C.h. circuit	7.2	8.10	9.4	10.2	12.2	13	14.2	15.2	16.2 17.1	(7)	(8)	-	
Lock – out signal lamp red ↓	Power supply line	Gas supply line	Flue pipes	Condensate drain pipe and trap			Fuses (Electronic p.c.b.) Electronic p.c.b.	Gas valve (on – off operators) Gas valve (modulating operator)	Main circuit flow switch	Main circuit temp. probe	By – pass valve	Fan Air pressure sensor	Ignition electrode Detection electrode	Safety thermostat Flue probe NTC	Injectors	Expansion vessel	Safety valve	Pressure gauge
On c/h mode the temperature of the main circuit reaches 75°C and the c/h system does not heat.							■											
Incorrect modulation							■	■										
Noisy boiler			■									■						
The boiler operates correctly but the gas pressure to the burner remains at minimum.							■	■										
Water leaks from the safety valve during operation on c/h																	■	■
Water leaks from the safety valve when the boiler is off.																	■	■

Note

Useful information can be obtained also from the optical indication given by the appliance operation lights (see section 8.4).

- 1 Check for 230V~ between line (L) and neutral (N)
Verify the integrity of supply cable, plug and external fuses.
Check the polarity of line and neutral connection
- 2 Verify the tightness of the gas supply pipe, the position of stop

- 3 valves.
Check the gas pressure at the inlet test point of the gas valve (see sect. 9.3) with the boiler at rest and during operation and compare it with the values given on the installation booklet.
Check for soundness and absence of obstructions. Verify that the flue terminal is correctly installed (see clearances) and ensure that exhaust gas is not sucked back by the boiler.
Check for soundness of the circuit and verify its correct filling (see also installation manual).
- 4

- 5 A jammed by – pass could cause the over – heating of the main circuit and the intervention of the safety thermostat.
- 6 Check the **minimum** gas pressure at the outlet test point of the gas valve (see sect. 9.3) and compare it with the value given on the installation booklet.
- 7 Verify the cleanness of injectors.
- 8 Check the pressurization of the expansion vessel. Refer to the installation manual for proper values.

5 Primary heat exchanger

5.1 Function

The primary heat exchanger *A* in Fig. 1 has the function of transferring heat produced from combustion of the gas to the water circulating in it.

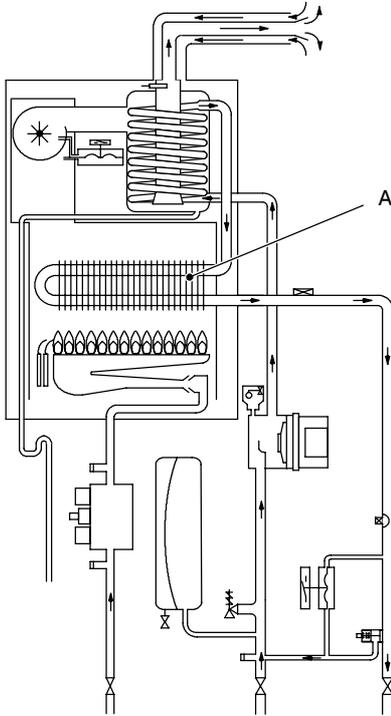


Fig. 1

The hydraulic circuit is composed of 8 elliptical pipes connected in parallel (Fig. 2).

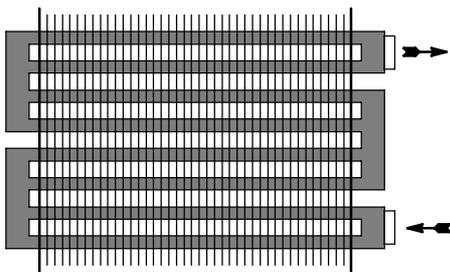


Fig. 2

5.2 Removal

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the case panels and the sealed chamber lid (see section 2).
- 2 Empty the primary circuit of the boiler.
- 3 Remove the combustion chamber lid *B* by unscrewing the screws *C* (Fig. 3).
- 4 Remove the screws *D* and the plate *E*.
- 5 Remove the clip *F*
- 6 Loosen the connection *G* and slightly move the pipe *H* upwards.

- 7 Remove the clip *I* and the safety thermostat *J*. It is not necessary to disconnect it from the wiring.

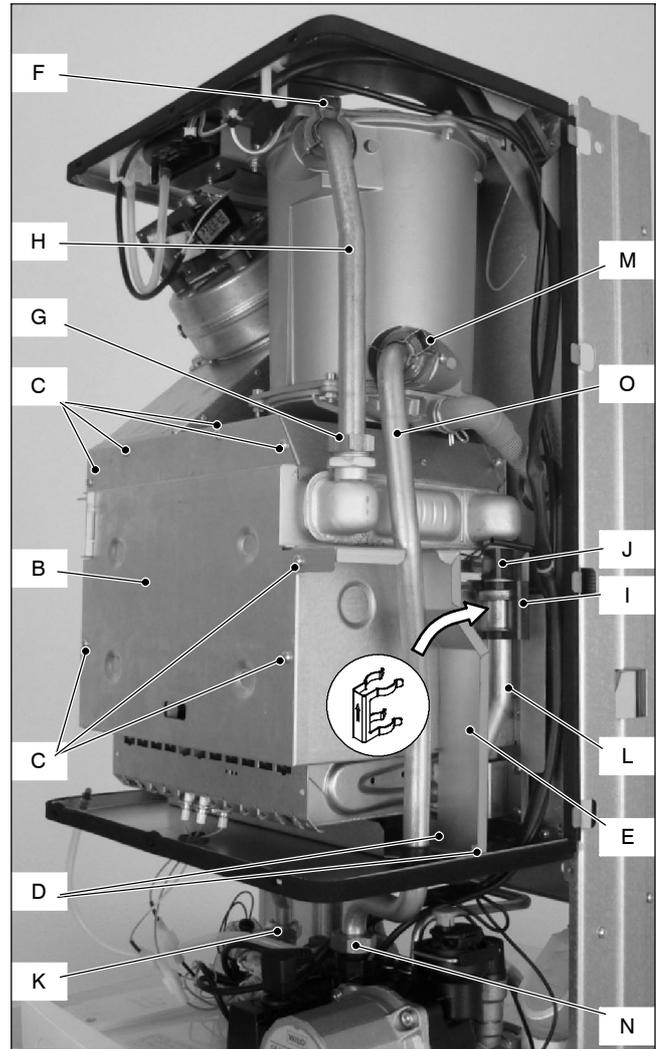


Fig. 3

- 8 Loosen the connection *K* and move the pipe *L* downwards freeing it from the connection of the primary heat exchanger.
- 9 Remove the clip *M*
- 10 Loosen the connection *N*
- 11 free the pipe *O* from the connection of the condensing heat exchanger; lift and rotate it towards right.
- 12 Remove the heat exchanger by sliding it forwards.
- 13 Reassemble the boiler carrying out the removal operations in reverse order. **Fit the clip *I* with the arrow pointing upwards as illustrated in Fig. 3.**

IMPORTANT – do not force the connection *G* when tightening it.

5.3 Cleaning

If there are deposits of soot or dirt between the blades of the heat exchanger, clean with a brush or non-metallic bristle brush.

In any case, avoid any actions that can damage the protective varnish with which the exchanger has been covered.



Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance* of the installation instructions manual.

6 Condensing heat exchanger

6.1 Function

The return water flows through the condensing heat exchanger *A* in Fig. 1 and Fig. 2.

By reducing the combustion products temperature, the latent heat of the vapour is transferred to the water circuit, allowing an extra gain of useful heat.

The condensed vapour is then drained through the condensate trap *B* and the draining pipe *C*.

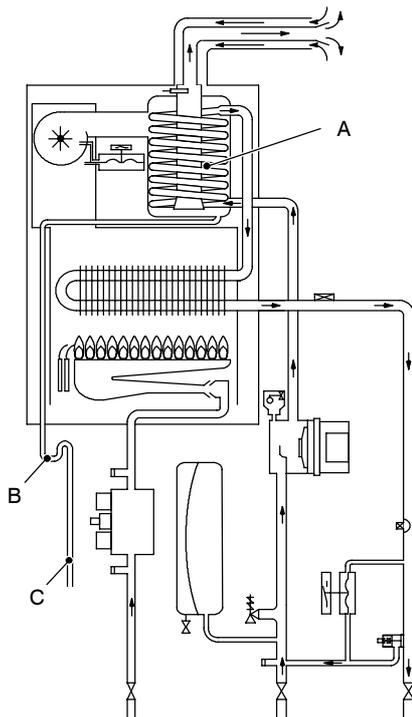


Fig. 1

6.2 Removal

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the case panels and the sealed chamber lid (see section 2).
- 2 Empty the primary circuit of the boiler.
- 3 Remove the fan *D* in Fig. 2 (see section 14.3).
- 4 Disconnect the connectors of the flue temperature probe NTC *E*
- 5 Remove the clip *F*.
- 6 Completely loosen the connection *G* and slightly move the pipe *H* upwards.
- 7 Remove the clip *I*.
- 8 Loosen the connection *J*
- 9 Free the pipe *K* from the connection of the condensing heat exchanger; lift and rotate it towards right.
- 10 Using pliers, remove the spring *L* moving it to wards right and disconnect the rubber pipe *M*.

- 11 Rotate the exchanger as indicated by the arrow and remove it towards the front of the boiler.

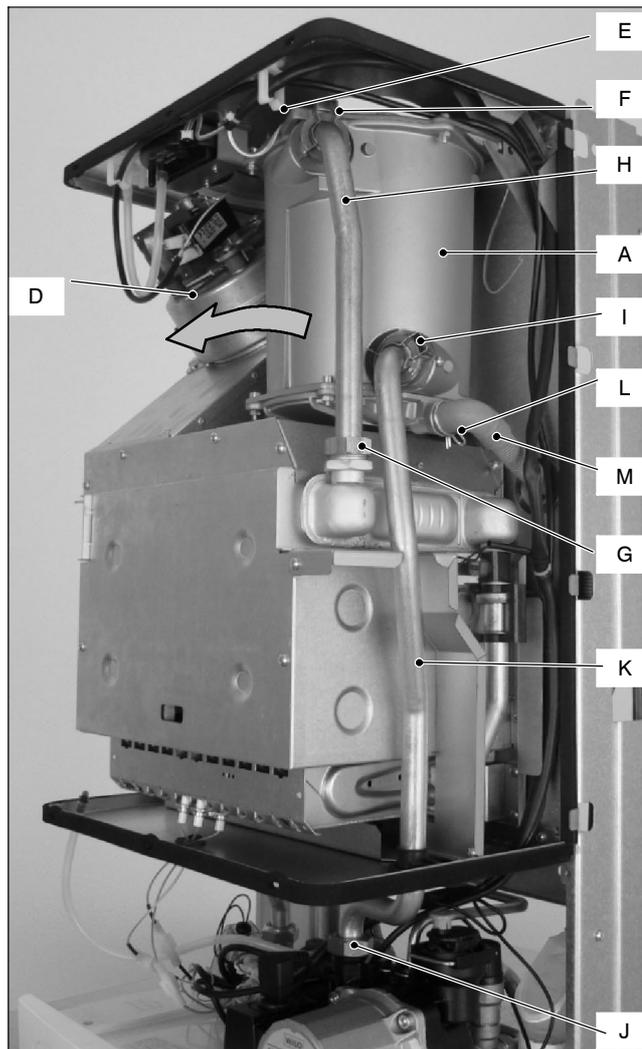


Fig. 2

- 12 Reassemble the exchanger carrying out the removal operations in reverse order.

Warning: to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.

After reassembling ensure that the fan-exchanger and exchanger-elbow gaskets are correctly mounted and ensure a good sealing.

Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance* of the installation instructions manual.

6.3 Cleaning

- 1 Using pliers, remove the spring *L* moving it to wards right and disconnect the rubber pipe *M* (Fig. 3).
- 2 Unscrewing the screws *N* (Fig. 3).
- 3 Remove the condensing heat exchange lid *O* (Fig. 3) moving towards the front of the boiler.

If there are deposits of soot or dirt on the exchanger lid, clean with a brush or non-metallic bristle brush. In any case, avoid any actions that can damage the protective varnish with which the lid has been covered.

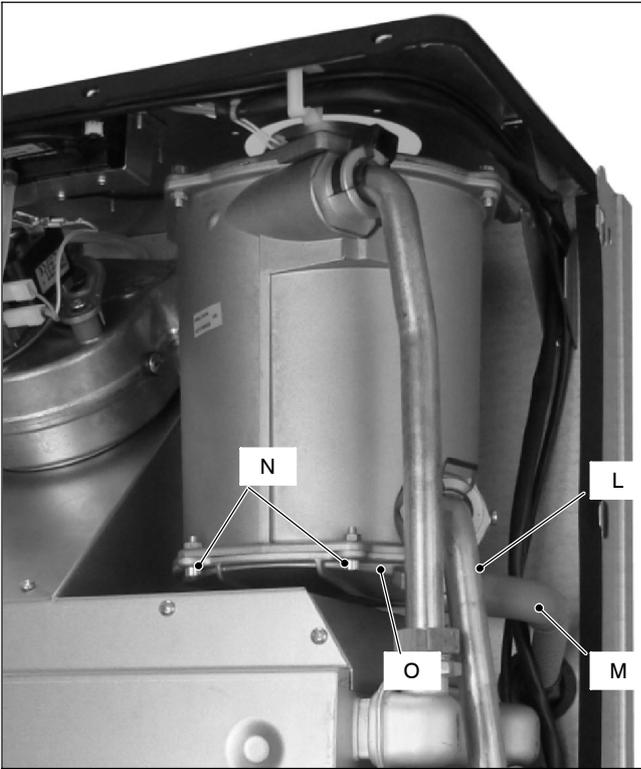


Fig. 3

- 4 Reassemble the exchanger carrying out the removal operations in reverse order.

 **Warning: to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.**

 **Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance* of the installation instructions manual.**

7 Pump

7.1 Function

The pump A in Fig. 1 and Fig. 3 has the function of making the water in the main circuit circulate through the main heat exchanger, the condensing heat exchanger and therefore through the c.h. system (during the c.h. function) or through the secondary heat exchanger (during the d.h.w. function).

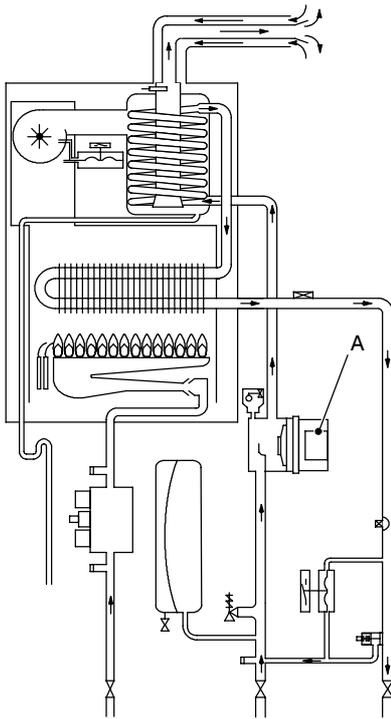


Fig. 1

7.2 Checks

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

Check that the pump is not seized and that the movement of the rotor is not subject to mechanical impediments.

With the boiler off, remove the front panel. Remove the air release plug of the pump and turn the rotor with a screwdriver.

Check the electrical continuity.

With the boiler off, remove the front panel and disconnect the connector B (Fig. 3).

Measure the electrical resistance between the pump supply connections.

Electrical resistance of the windings (at ambient temperature) must be about 230 Ω

Check the absence of starting defects.

With the boiler off remove the front case panel.

Remove the air release plug from the pump. Start the boiler and with a screwdriver, turn the rotor in the direction of the arrow. If there is a defect in starting, the rotor will begin to turn normally only starting it manually.

Check that the impeller is integral with the rotor.

With the boiler off remove the front and right hand side case panels, lower the control panel and empty the primary circuit.

Remove the pump head by undoing the screws which hold it to the pump body and check that the impeller is firmly joined to the rotor.

7.3 Removal

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the case panels and the sealed chamber lid (see section 2).
- 2 Empty the primary circuit of the boiler.
- 3 Extract and lower the control panel.
- 4 Remove the clip C (Fig. 2).
- 5 Loosen the connection D (Fig. 2).
- 6 free the pipe E (Fig. 2) from the connection of the condensing heat exchanger; lift and rotate it towards right.

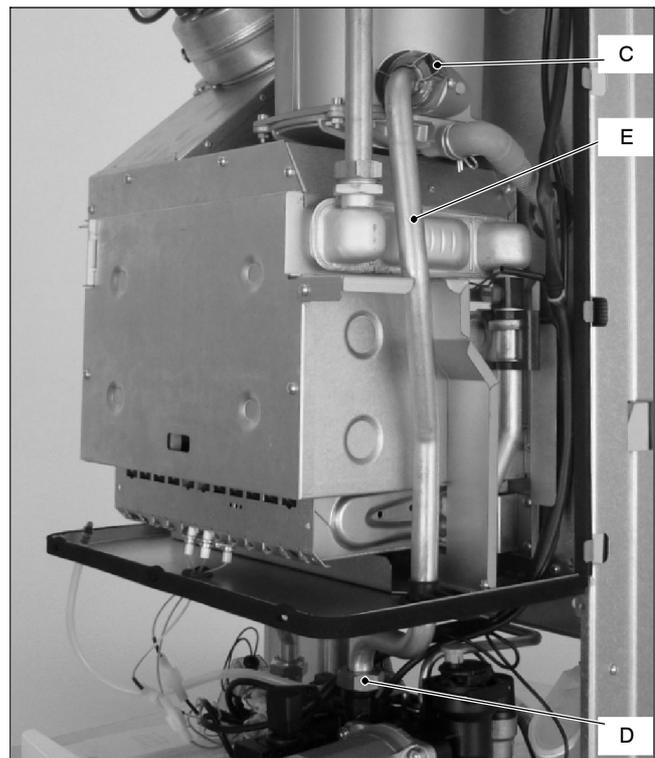


Fig. 2

- 7 Disconnect the connector B (Fig. 3).

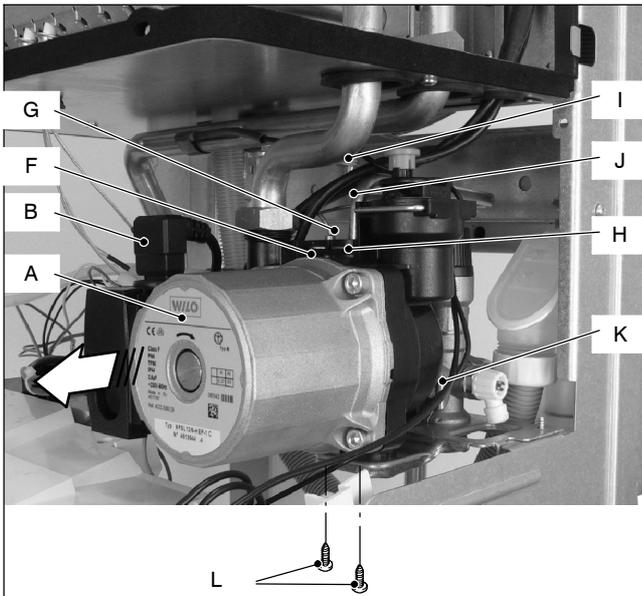


Fig. 3

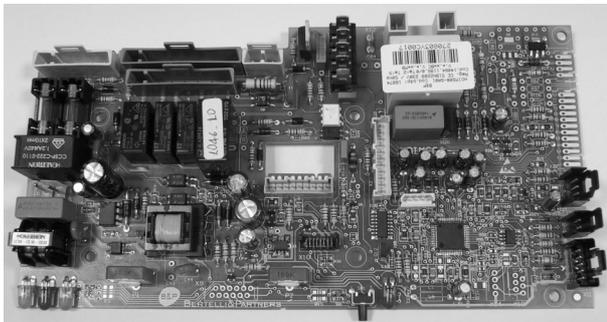
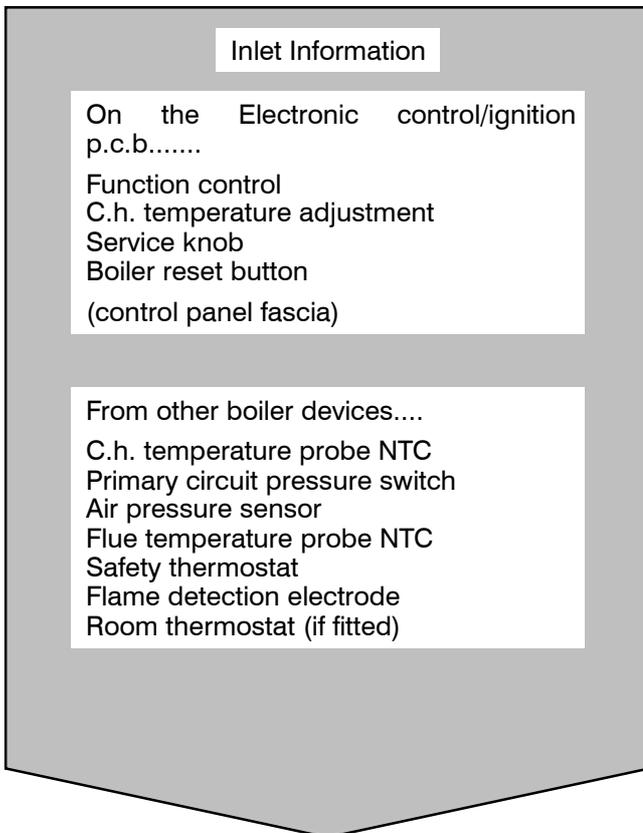
- 8 Remove the fork *F* and remove pressure gauge connection *G* (Fig. 3)
- 9 Remove the fork *H*, loosen the connection *I* and remove the pipe *J* (Fig. 3)
- 10 Remove the locking plate *K* (Fig. 3).
- 11 Unscrew the two screws *L* that hold the pump on the frame and remove the pump.

 **Warning: to lubricate the O-ring gaskets exclusively use a silicone base grease compatible to be in contact with foods and approved by the local water Authorities.**

Reassemble the pump carrying out the removal operations in the reverse order. When reassembling the pump, check the correct location of the O-ring gasket in the inlet port of the pump that seals the connection between the pump and the return water group.

8 Electronic control/ignition p.c.b.

8.1 Function



The fundamental function of the Electronic control/ignition p.c.b. is that of controlling the boiler in relation to the external needs (i.e. heating the dwelling) and operating in order to keep the temperature of the hydraulic circuits constant.

This is obviously possible within the useful power and maximum working temperature limits foreseen.

Generally, the Electronic control/ignition p.c.b. receives inlet information coming from the boiler (the sensors) or from the outside (knobs, room thermostat, etc.), processes it and consequently acts with outlet commands on other components of the boiler (Fig. 1).

The Electronic control/ignition p.c.b. is also a full sequence ignition device and does a sequence of operations (ignition cycle) which lead to the ignition of the gas at the burner

It checks the presence of the flame during the entire period in which it is activated, supplies the fan and checks its functioning by means of the signal coming from the air pressure sensor.

The Electronic control/ignition p.c.b. has a **safety function** and any incorrect interventions or tampering can result in conditions of dangerous functioning of the boiler.

The Electronic control/ignition p.c.b. can lock the functioning of the boiler (lock state) and stop its functioning up to the resetting intervention. The lock is signalled by the lighting of the lock-out signal lamp and the device can be reset only by using the boiler reset button placed on the control panel fascia.

Some components which are connected to the device can activate the lock state. The causes of a lock state could be:

- The intervention of the safety thermostat (overheat of the primary circuit).
- The intervention of the flue temperature probe (overheat of the combustion products).
- A fault on gas supply.
- Faulty ignition (faulty ignition electrodes, their wiring or connection).
- Faulty flame detection (faulty detection electrode, its wiring or connection).
- Gas injectors blocked.
- Faulty modulation gas valve (faulty on-off operators or not electrically supplied).
- Faulty Electronic control/ignition p.c.b..

Other components like the air pressure sensor can temporarily stop the ignition of the burner but allow its ignition when the cause of the intervention has stopped.

Fig. 28 shows the sequence of the operations that are carried out at the start of every ignition cycle and during normal functioning.

8.2 Selection and adjustment devices

On the Electronic control/ignition p.c.b. several selection, adjustment and protection devices are located. (Fig. 2).

Some of these devices are directly accessible by the user (function control, temperature adjustment poten-

Fig. 1

tiometers etc.) others are accessible by removing the service panel or the control panel lid.

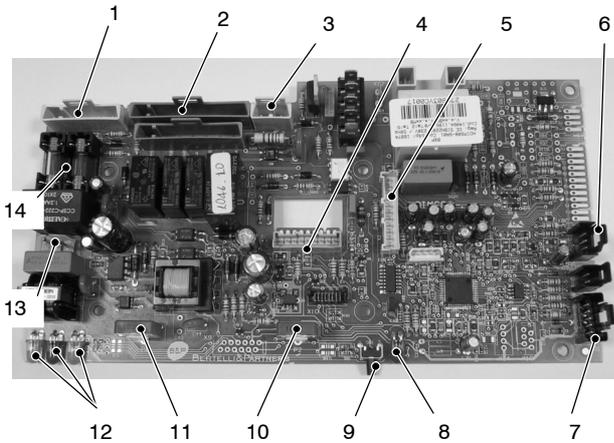


Fig. 2

- 1 x1 connector
- 2 x6 connector
- 3 x7 connector
- 4 x4 connector
- 5 x2 connector
- 6 x15 connector
- 7 x11 connector
- 8 Lock-out signal lamp
- 9 Boiler reset button
- 10 Function control / C.h. temperature adjustment
- 11 Service knob
- 12 Appliance operation lights
- 13 x8 connector
- 14 Fuse 3,15 A F

8.3 Checking the temperature

The temperature of the water is converted into an electric signal by means of temperature probes. The user, setting the desired temperature with the control panel knobs operates the variable elements (10 in Fig. 2) of the electronic control p.c.b.

If the power requested is lower than 40% of the maximum power output then control is achieved by switching ON the burner at minimum power, then switching OFF (ON/OFF function). If the power requested is higher, then the burner is switched ON at maximum power and will control by modulating to 40% of the maximum power output.

During the c.h. operation (Fig. 3), the signal coming from the c.h. temperature probe is compared to the signal given by the control panel through the adjustment made by the user (knob 11). The result of such a comparison operates the modulation of the gas valve, consequently changing the useful output of the boiler.

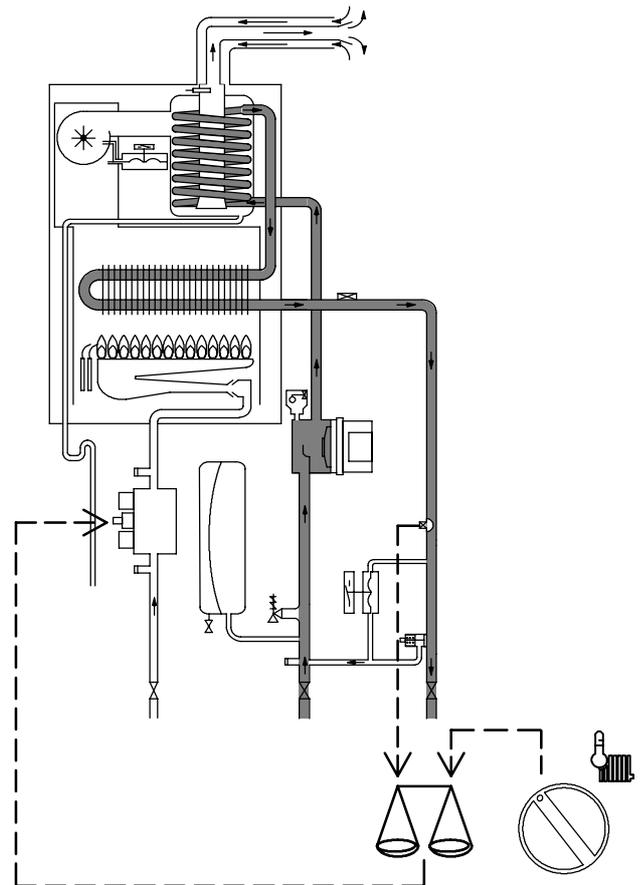


Fig. 3

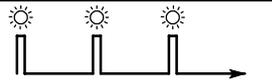
The control sequences in ❄️ function are illustrated in detail in sections 8.12.

8.4 Operation lights

The Electronic control/ignition p.c.b. is provided with three lamps (L.E.D. indicators) 12 in Fig. 2 that give optical information during the operation of the boiler.

The green lamp on the left gives information whether the boiler is in stand-by mode or during the normal operation of the boiler.

The following table gives the relationship between the lamp indication and its meaning.

 A short pulse every 4 seconds	Boiler in stand-by condition. (function control in ☺ position). Anti-freeze system active.
 1 second ON 1 second OFF	Boiler ON condition (function control in ❄️ position)

With the boiler switched ON (❄️) all the lamps (12 in Fig. 2) are activated.

The following table gives the relationship between each of the possible lamp combinations and their meaning.

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	<input type="checkbox"/>	<input type="checkbox"/>	Normally operating boiler (see the previous table for details)
	<input type="checkbox"/>		C.h. operation
		<input type="checkbox"/>	Frost protect operation
<input type="checkbox"/>			Faulty c.h. temperature probe NTC
<input type="checkbox"/>		<input type="checkbox"/>	Faulty flue temperature probe NTC
	<input type="checkbox"/>	<input type="checkbox"/>	Faulty primary circuit (no water or low c.h. pressure)
		<input type="checkbox"/>	Faulty primary circuit (absence of flow)
		<input type="checkbox"/>	Faulty air pressure sensor
	<input type="checkbox"/>		Lack of burner ignition (no ignition signal from the full sequence ignition device)
<input type="checkbox"/>			Safety thermostat lock out
<input type="checkbox"/>	<input type="checkbox"/>		Flue temperature probe NTC lock out
			Flame detection error
<input type="checkbox"/>		<input type="checkbox"/>	Other faults
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Lack of power supply or faulty electronic control p.c.b. *
<input type="checkbox"/>	<input type="checkbox"/>		
Lamp OFF	Lamp ON	Flashing lamp, alone or simultaneously with an other lamp.	Flashing lamp, alternate with another lamp.
* These conditions are normal only for a short time when the power supply is applied to the boiler. If permanent they indicate a faulty p.c.b.			

8.5 Setting the boiler control function modes

It is possible to select the various boiler control function modes by using the function selector knob A and the Service knob B (Fig. 4).

During the function modes setting, the boiler does not operate.

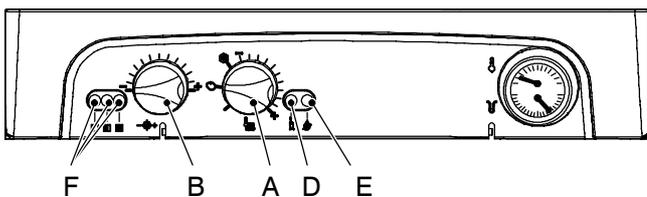


Fig. 4

8.6 Useful output setting

To set the useful output proceed as follows:

- 1 Remove the front panel of the case.
- 2 Take off the lid of the sealed chamber.

- 3 Switch on the appliance at the mains isolating spur.
- 4 Turn the boiler OFF positioning the function selector A as indicated in Fig. 5.

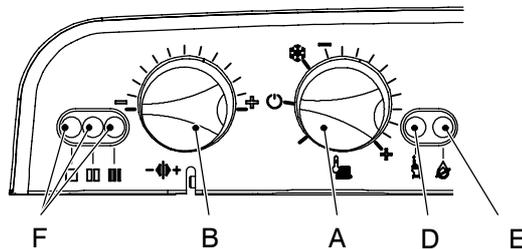


Fig. 5

- 5 Disconnect the electrical connectors C of the C.h. temperature probe NTC in Fig. 6

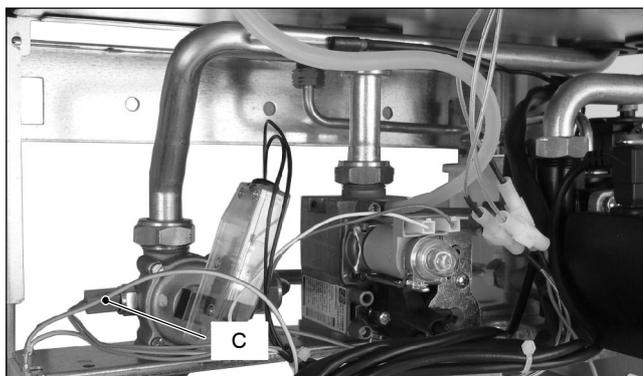


Fig. 6

- 6 Keep pressed the reset button D for about 10 seconds until the lock-out signal lamp E blinks.
- 7 Connect the the elctrical connectors C of the C.h. temperature probe NTC in Fig. 6
- 8 The lamps F should give the indication as in Fig. 7 (useful output, first step). If not, press the reset button repeatedly to obtain it.

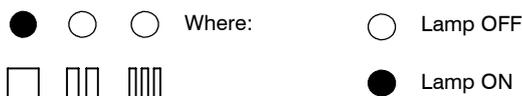


Fig. 7

At this step it is possible to visualize the current setting by keeping the reset button D pressed for more than 5 seconds. The lamps F will flash a number of times corresponding to the setting Fig. 8 (once for M96A.24SR/... , four times for M96A.28SR/...).

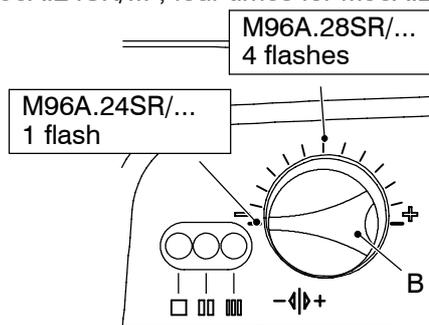


Fig. 8

- 9 To change the setting turn the knob B on a position corresponding to the boiler models (Fig. 8).

By turning the knob B, the lock-out signal lamp E blinks quickly (2 per seconds) indicating that the setting has changed and must be memorised.

- 10 To memorize the setting keep pressed the reset button D for about 5 seconds until the lights F briefly blinks simultaneously.
- 11 Press the reset button D once until the lamps F give the indication as in Fig. 9 (useful output, second step).

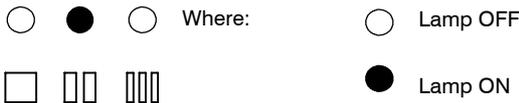


Fig. 9

At this step it is possible to visualize the current setting by keeping the reset button D pressed for more than 5 seconds. The lamps F will flash a number of times corresponding to the setting Fig. 10 (once for M96A.24SR/..., M96A.28SR/...).

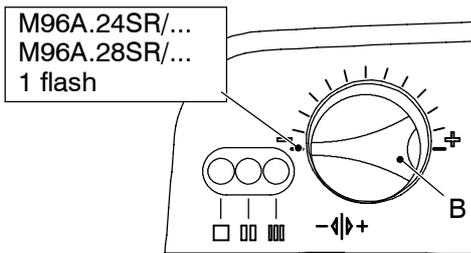


Fig. 10

- 12 To change the setting turn the knob B on a position corresponding to the boiler model (Fig. 10). By turning the knob B, the lock-out signal lamp E blinks quickly (2 per seconds) indicating that the setting has changed and must be memorised.
- 13 To memorize the setting keep pressed the reset button D for about 5 seconds until the lights F briefly blinks simultaneously.
- 14 To reset the boiler to the normal operation turn it OFF and ON by the function selector knob A.

8.7 C.H. only mode setting

Two different options are available on the Electronic control/ignition p.c.b. and proper setting must be done after a replacement of the p.c.b.

- 1 Remove the front panel of the case.
- 2 Turn ON the power supply.
- 3 Position the function selector A as in Fig. 12 and disconnect the C.h. temperature probe Fig. 6. Lamps F give the indication as in Fig. 11.

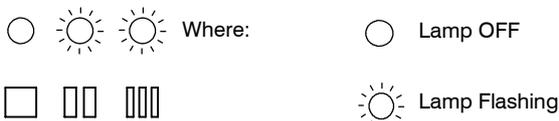


Fig. 11

- 4 Keep pressed the reset button D for about 10 seconds (Fig. 12) until the lock-out signal lamp E blinks.
- 5 Connect the c.h.temperature probe.

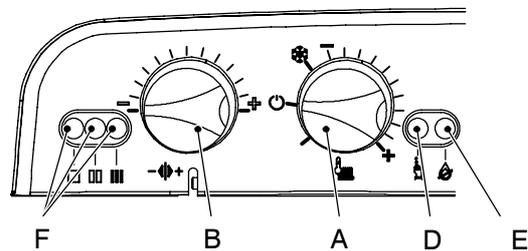


Fig. 12

- 6 Press the reset button D repeatedly (2 times) until the lamps F give the indication as in Fig. 13 (boiler mode).

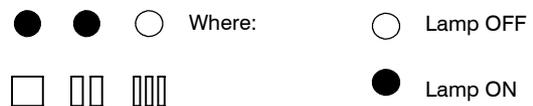


Fig. 13

At this step it is possible to visualize the current setting by keeping the reset button D pressed for more than 5 seconds. The lamps F will flash a number of times corresponding to the setting (Fig. 14).

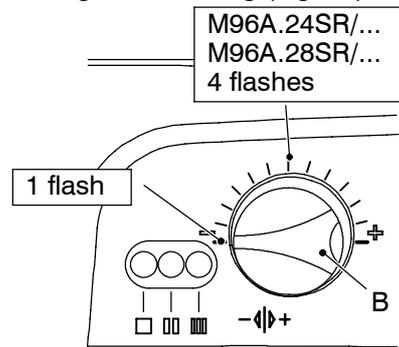


Fig. 14

- 7 To change the setting turn the knob B on a position corresponding to the boiler models (Fig. 14). By turning the knob B, the lock-out signal lamp E blinks quickly (2 per seconds) indicating that the setting has changed and must be memorised.
- 8 To memorize the setting keep pressed the reset button D for about 5 seconds until the lights F briefly blinks simultaneously.
- 9 Press the reset button D once until the lamps F give the indication as in Fig. 15 (boiler mode).

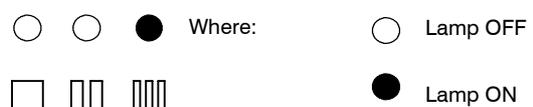


Fig. 15

It's now possible to check the current setting by pressing reset button D for more than 5 seconds. The three lamps F will flash a number of times corresponding to the setting as in Fig. 16 (once for the combination and

four times for system boilers). At this point only the right green light flashes.

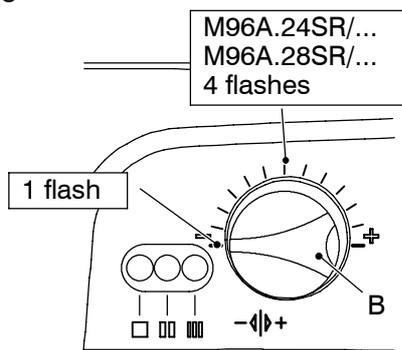


Fig. 16

- 10 Turn the water control to minimum. Lock-out lamp blinks (2 per second) indicating the setting has changed
- 11 To change the setting turn the knob B on a position corresponding to the boiler model (Fig. 16).
- 12 To memorize the setting keep pressed the reset button D for about 5 seconds until the lights F briefly blinks simultaneously. At this point only the right green light flashes.
- 13 To reset the boiler to the normal operation turn it OFF and ON by the function selector knob A.

8.8 Reignition frequency setting

It is possible to select the minimum time that must pass between two ignitions of the burner in c.h. function mode.

- 1 Turn the boiler ON positioning the function selector knob A as indicated in Fig. 17.

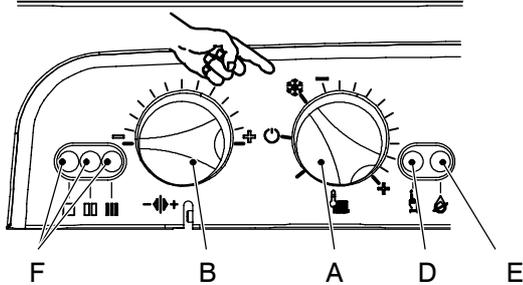


Fig. 17

- 2 Keep pressed the reset button D for about 10 seconds until the lock-out signal lamp E blinks.
- 3 The lamps F should give the indication as in Fig. 18 (reignition frequency). If not, press the reset button repeatedly to obtain it.

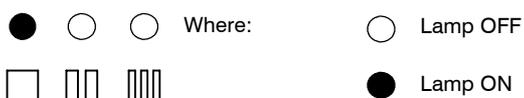


Fig. 18

At this step it is possible to visualize the current setting by keeping the reset button D pressed for more than 5 seconds. The lamps F will flash a number of times corresponding to the setting (Fig. 19).

- 4 To change the setting turn the knob B on a position corresponding to the desired delay.

By turning the knob B, the lock-out signal lamp E blinks quickly (2 per seconds) indicating that the setting has changed and must be memorised.

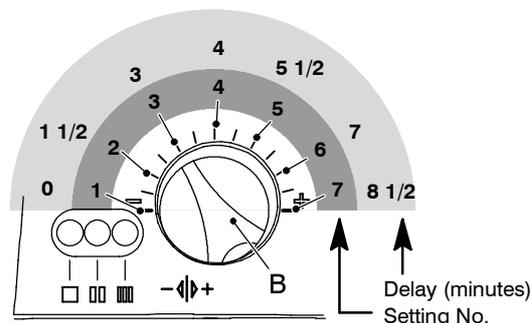


Fig. 19

- 5 To memorize the setting keep pressed the reset button D for about 5 seconds until the lights F briefly blinks simultaneously.
- 6 To reset the boiler to the normal operation turn it OFF and ON by the function selector knob A. In any case, the boiler automatically resets to its normal operation after 10 minutes.

Factory setting = 3minutes

8.9 Ignition gas pressure adjustment

- 1 Turn the boiler OFF.
- 2 Remove the front panel of the case.
- 3 Open the gas valve outlet pressure test point (7, see section 9.2) and connect the gauge.
- 4 Turn the boiler ON positioning the function selector knob A as indicated in Fig. 20 (M96A.24SR/..., M96A.28SR/...) and ensure that the timer selector switch and room thermostat, if fitted, are set to "heat demand".

Run the boiler in c.h. mode.

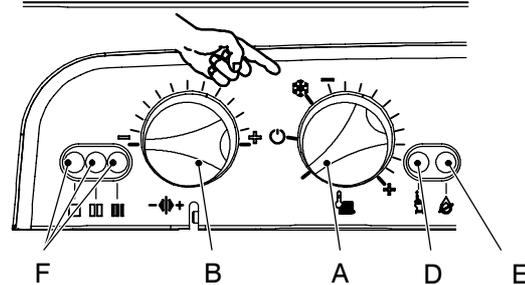


Fig. 20

- 5 Keep pressed the reset button D for about 10 seconds until the lock-out signal lamp E blinks.
- 6 The lamps F should give the indication as in Fig. 21. If not, press the reset button repeatedly to obtain it.

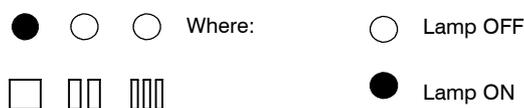


Fig. 21

- 7 Keep pressed the reset button D for about 5 seconds until the lock-out signal lamp E is switched

OFF.

The boiler runs in c.h. mode and the lamps F give the indication as in Fig. 22.



Fig. 22

- 8 Rotate the knob B on a position corresponding to an adequate ignition pressure. Refer to the value indicated in the tables of the User/Installation manual (*Technical information section, Gas pressures at the burner table*). By rotating clockwise the pressure increases.
- 9 Make a note of the position of the knob B.
- 10 Turn the boiler OFF and ON positioning the function selector knob A as indicated in Fig. 23

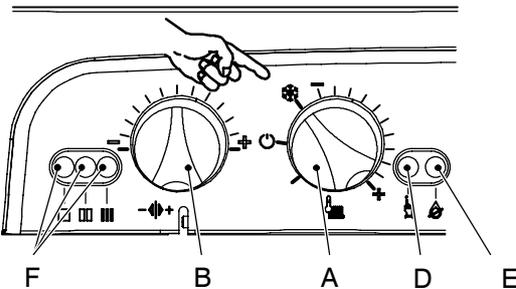


Fig. 23

- 11 Keep pressed the reset button D for about 10 seconds until the lock-out signal lamp E blinks.
- 12 Press the reset button D repeatedly (4 times) until the lamps F give the indication as in Fig. 24 (ignition pressure adjustment mode).

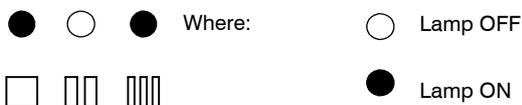


Fig. 24

- 13 Turn the knob B to the minimum (fully counter-clockwise) and then on the position corresponding to the position obtained on step 8. By turning the knob B, the lock-out signal lamp E blinks quickly (2 per second) indicating that the setting has changed and must be memorised.
- 14 To memorize the setting keep pressed the reset button D for about 5 seconds until the lights F briefly blinks simultaneously.
- 15 To reset the boiler to the normal operation turn it OFF and ON by the function selector knob A checking the ignition pressure and that the burner lights up uniformly. In any case, the boiler automatically resets to its normal operation after 10 minutes.

8.10 Checks

- ✓ Check that the fuses are complete

If the Electronic control/ignition p.c.b. does not supply any device (pump, fan, etc.) check that the fuses 14 (Fig. 2) are complete.

If a fuse has blown replace it with one that has the same characteristics after having identified the reason for failure.

- ✓ Lock sequence

Start the boiler until the burner is ignited.

With the burner firing, interrupt the gas supply. The Electronic control/ignition p.c.b. must carry out three complete ignition cycles and then, after about 3 minutes, goes to lock-out state.

By turning the boiler on and off by means of the function switch the device must not unlock and the burner must not turn on.

- ✓ Fan functioning device

With the boiler operating and the burner on, open the positive pressure test point of the Fan pressure connection device.

After opening it the burner must turn off.

8.11 Removal of the electronic control p.c.b

- ⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

When replacing the Electronic control/ignition p.c.b. it is advisable to go through the setting modes of the boiler

- 1 Gain access to the parts located inside the control panel as explained in the section 2.3 of this manual.
- 2 Remove all the wiring connected to the Electronic control/ignition p.c.b.. To disconnect the connectors x1, x6 and x7 (1, 2 and 3 in Fig. 2) delicately flex the hook present on one side of each socket. To disconnect the connectors x4 and x2 (4 and 5 in Fig. 2) press delicately the hook present on one side of each connector.
- 3 Remove the spindles of the c.h. temperature and service adjustment knobs by delicately pulling them with pliers in the direction shown by the arrows in Fig. 25.

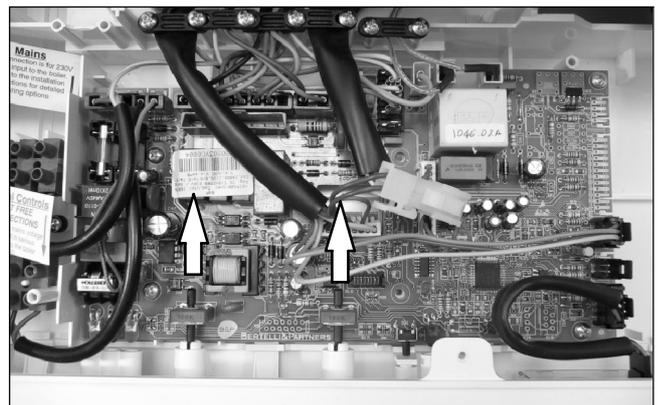


Fig. 25

- 4 Unscrew the four screws that hold the Electronic control/ignition p.c.b. on to the control panel.
- 5 Remove it by lifting its rear edge and freeing it from any of the wiring.
- 6 Re-assemble the Electronic control/ignition p.c.b. following the removal procedures in the reverse order.

Important

When re-assembling the Electronic control/ignition p.c.b.:

- 7 Fit the p.c.b. into the control panel by first inserting the front lower edge under the control knob shafts. Lower the rear edge and ensure that no wiring is trapped beneath.
- 8 Insert the spindles in the control panel knobs until the notch *A* (Fig. 26) reaches the potentiometer edge. It is not necessary to force them in the knob.
- 9 While tightening the screws that fix the Electronic control/ignition p.c.b. on the control panel, keep the p.c.b. towards the control panel fascia making sure of the contact between the boiler reset button *B* and the tab *C* (Fig. 26).

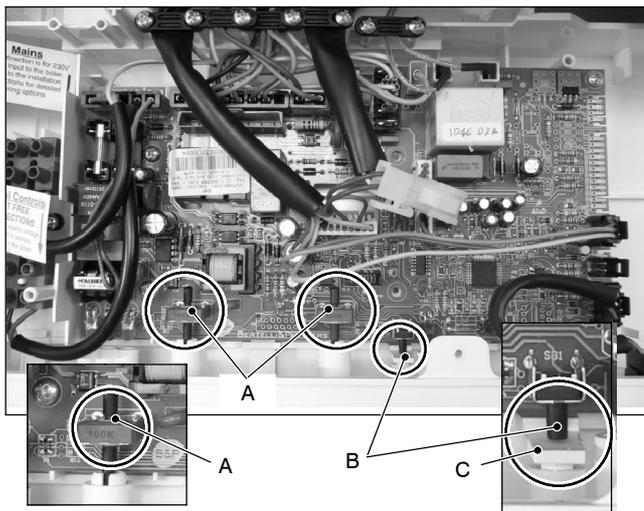


Fig. 26

Attention

After installing the Electronic control/ignition p.c.b. :

- 10 Make sure the c.h. temperature (🔧) and service (-|+) adjustment knobs can move freely for the complete range.
If not, remove the spindle again as described at step 3, turn the knob half a turn and re-insert the spindle.
- 11 Operate the boiler and close the gas inlet cock so that the boiler goes into the safety lock-out state. Verify the correct operation of the boiler reset button by pressing and releasing it.



Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance* of the installation instructions manual.

8.12 Thermal control in the "❄️" mode

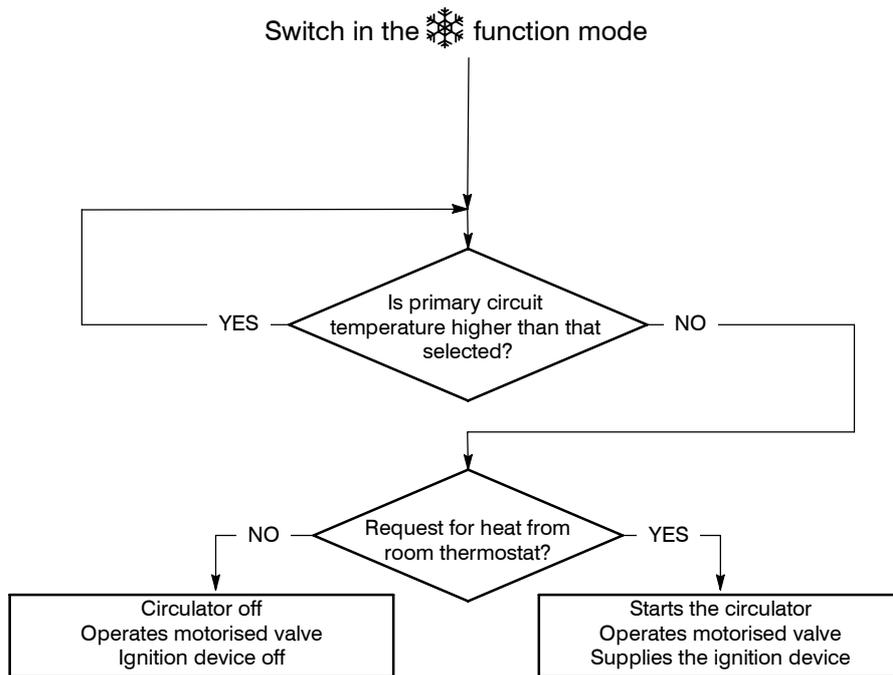


Fig. 27

8.13 Ignition and control sequence

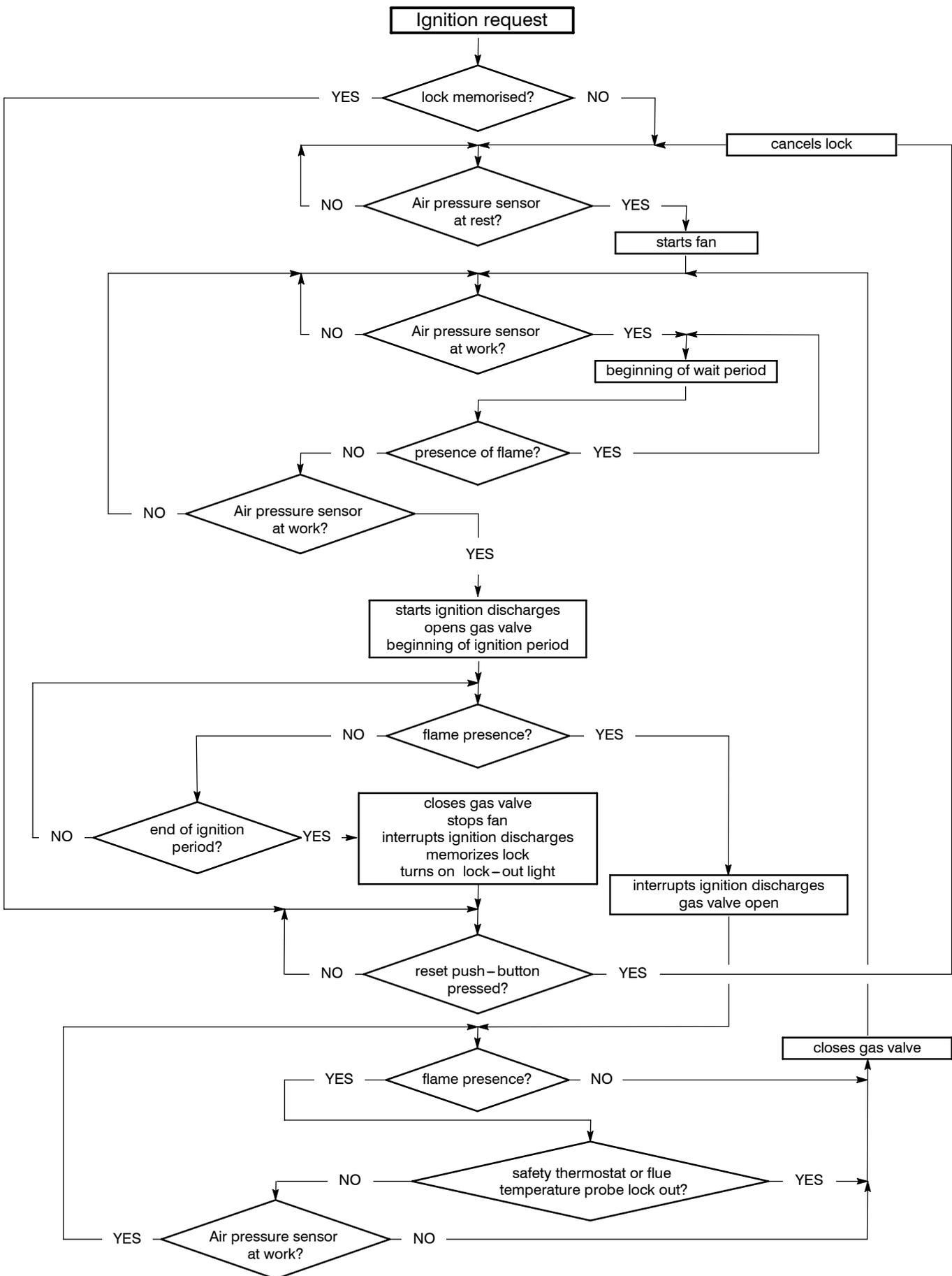


Fig. 28

9 Modulating gas valve

9.1 Function

The Modulating gas valve A in Fig. 1 controls the gas inflow to the boiler burner.

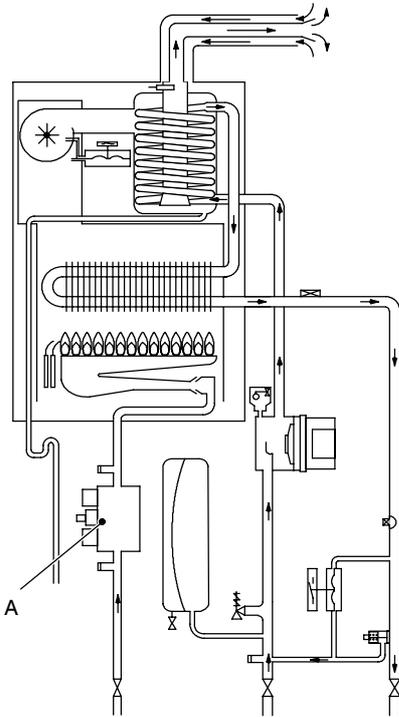


Fig. 1

By means of an electric command given to the on–off operators the passage of the gas through the Modulating gas valve can be opened or closed.

By means of an electric command given to the modulation operator the pressure can be varied and therefore the gas flow rate to the burner (modulation). The modulation operator has mechanical components which allow the adjustment of the minimum and maximum pressure exiting the valve.

9.2 Nomenclature of the parts (Fig. 2)

- 1 Minimum gas pressure adjustment
- 2 Maximum gas pressure adjustment
- 3 Modulation operator's electric connectors
- 4 On–off operators electric connector
- 5 On–off operators
- 6 Gas valve inlet pressure test point
- 7 Gas valve outlet pressure test point
- 8 Modulation operator

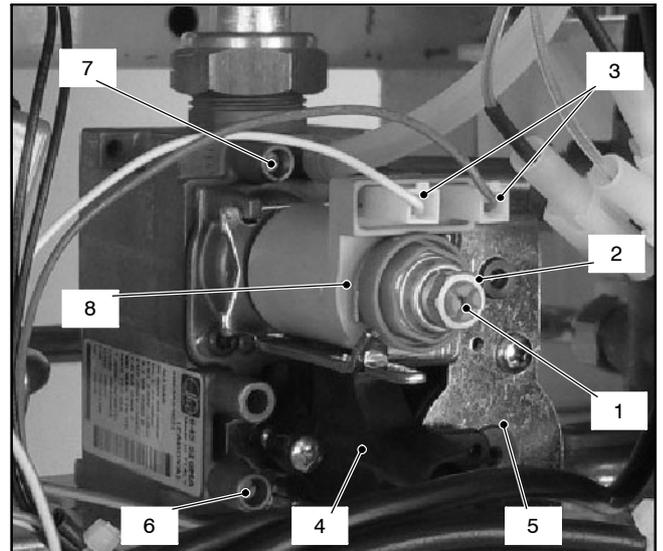


Fig. 2

9.3 Adjustment

For the pressure values refer to the **Technical data** section of the **User manual** and **Installation instructions**

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the case panels and the sealed chamber lid (see section 2).
- 2 Open the gas valve inlet pressure test point (6 in Fig. 2) at the valve input, connect a suitable pressure gauge and check the gas pressure of the supply network.
- 3 Remove the gauge and close the pressure test point 6.
- 4 Open the gas valve outlet pressure test point (7 in Fig. 2) and connect the gauge;

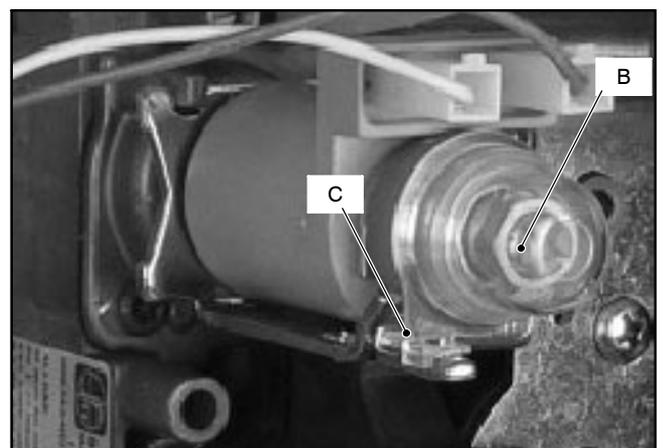


Fig. 3

- 5 Remove the protection cap B (Fig. 3) from the mechanical pressure adjustment components levering with a flat screwdriver in the slots C.
- 6 Start the boiler at its maximum power.
- 7 Rotate the maximum gas pressure adjustment (2 in Fig. 2) until you obtain the required pressure (by rotating clockwise the pressure increases).

- 8 Turn the boiler off and disconnect one of the two connectors (3 in Fig. 2).
- 9 Start the boiler and rotate the minimum gas pressure adjustment (1 in Fig. 2) until you obtain the required pressure (by rotating clockwise the pressure increases).
- 10 Turn the boiler off and re-connect the wire to the modulating operator.
- 11 Start the boiler and check again the maximum gas pressure setting.
- 12 Turn the boiler off and disconnect the gauge.

Important: after the gas pressure checks and any adjustment operations, all of the test points must be sealed and replace the adjustment protection cap.

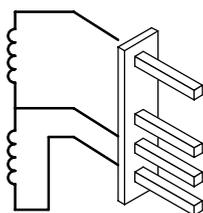
9.4 Checks

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- ✓ Check the modulation operator coil
 - 1 Remove the front panel of the case.
 - 2 Disconnect the connectors *D* (Fig. 5) from the modulating operator and measure the electrical resistance of the coil. Its electrical resistance value must be approx. 80 Ω*.
- ✓ Check the on-off operators coils
 - 1 Remove the front panel of the case.
 - 2 Disconnect the electrical connector *E* (Fig. 5).
 - 3 Measure the electrical resistance between the connector pins of the on-off operators as illustrated in Fig. 4.

Upper on-off operator
approx. 6 400 Ω*

Lower on-off operator
approx. 920 Ω*



* at ambient temperature.

Fig. 4

9.5 Removal of the on-off operators coils

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the front panel of the case.
- 2 Disconnect the connector *E* (Fig. 5).
- 3 Unscrew the screw *F* and remove on-off operator coils.
- 4 Reassemble the coils carrying out the removal operations in reverse order.

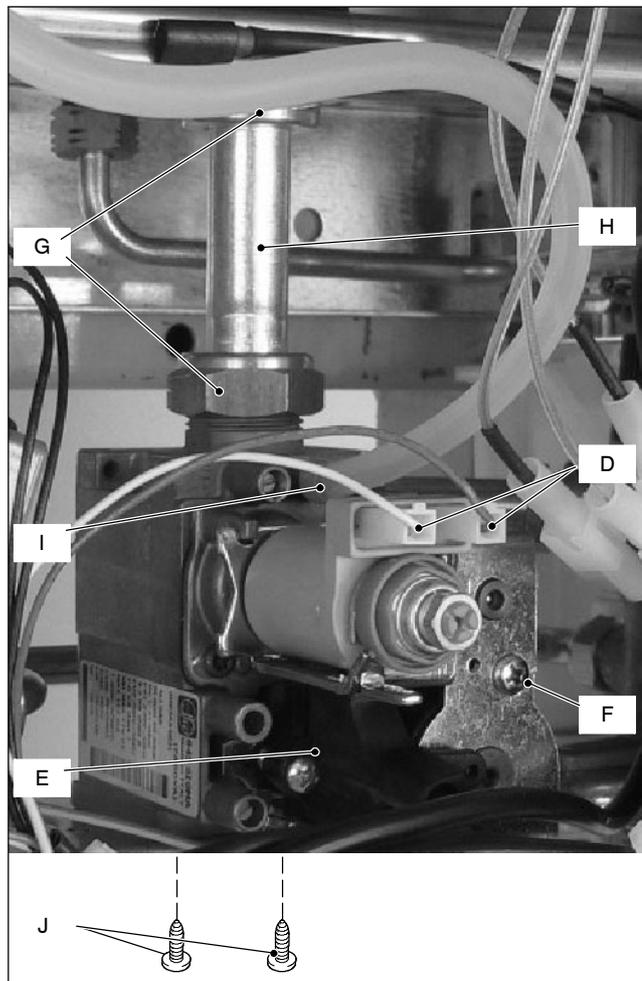


Fig. 5

9.6 Removal of the gas valve

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove the front panel of the case as explained in the section 2.3 of this manual.
- 2 Disconnect the connectors *D* and *E* (Fig. 5).
- 3 Turn off the gas supply and disconnect the gas isolation cock connector from the inlet part of the gas valve.
- 4 Unscrew the connectors *G* and remove the pipe *H*.
- 5 Remove the rubber pipe *I*.
- 6 Unscrew the screws *J* and remove the valve.
- 7 Reassemble the valve carrying out the removal operations in reverse order.

After any service operation on the components of the gas circuit check all the connections for gas leaks.



Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance* of the installation instructions manual.

10 Primary circuit flow switch

10.1 Function

The Primary circuit flow switch (A in Fig. 1) function is to detect water flow rate through the primary hydraulic circuit of the boiler.

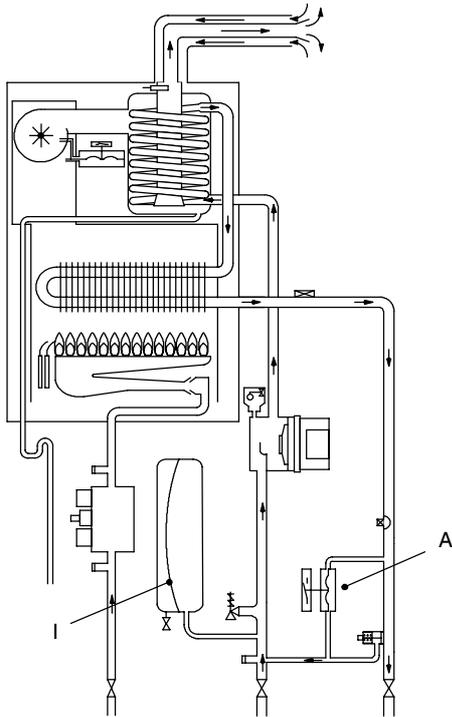


Fig. 1

This hydraulic/membrane operated electrical micro-switch device will control the functioning of the ignition control circuit, providing there is an adequate quantity and flow of water in the primary circuit. Any failure of the pump or obstructions in the primary circuit will not allow the device to operate.

This device is connected to the electronic control p.c.b. and if, after the pump operates, it does not activate within 20 seconds the control board will indicate that a fault condition (see section 8.4 of this manual) has occurred.

10.2 Checks

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

✓ Mechanical function

- 1 Remove the front panel of the case.
- 2 Start and stop the boiler in c.h. mode.
- 3 Looking through the switch box verify the position of the lever B referring to Fig. 2.

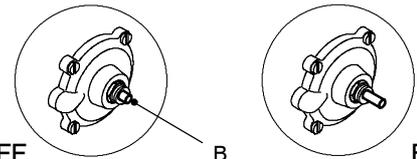


Fig. 2

✓ Electrical check

It is possible to verify the general operation of the switch by measuring the electric resistance between the contacts C. and N.O. of the switch.

- 1 Remove the switch as explained in section 10.3.
- 2 Measure the electrical resistance between the tabs marked C. and N.O. (Fig. 3). The contact must be normally open.
- 3 Operate the switch by hand and verify that the contact is now closed.

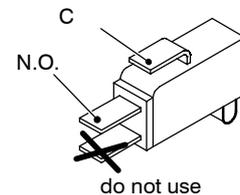


Fig. 3

10.3 Removal

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

✓ Removal of the switch

- 1 Remove the front panel of the case.
- 2 Remove the fork C (Fig. 4).
- 3 Open the box and disconnect the switch.
- 4 Re-assemble the parts in reverse order of removal. Refer to Fig. 3 for the correct wiring connectors on the switch

✓ Removal of the membrane

- 1 Remove the front and right hand side panels of the case, turn off the flow and return isolation valves and empty the primary circuit.
- 2 Remove the fork C that holds the micro-switch housing D (Fig. 4).



Fig. 4

- 3 Unscrew the four screws *E* (see Fig. 5) open the hydraulic operator and remove the membrane *F*.

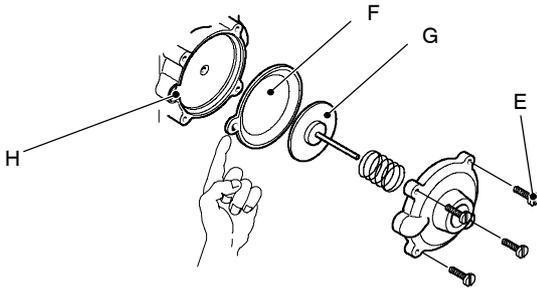


Fig. 5

- 4 Reassemble the parts in reverse order of removal.

When assembling the membrane, ensure that its concave side faces towards the actuator plate *G* and the reference indicated aligns with the seat *H* (see Fig. 5).

11 Expansion vessel and temperature–pressure gauge

11.1 Function

The Expansion vessel (*I* in Fig. 1) function is to allow for the volume expansion of the c.h. circuit water due to the temperature rise.

11.2 Checks

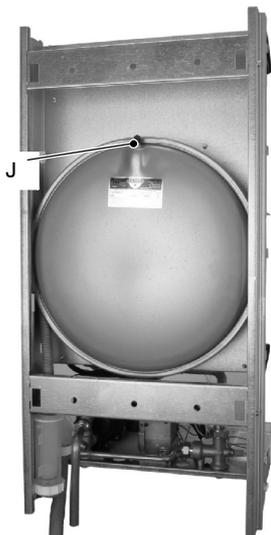


Fig. 6 Rear view of the boiler

- 1 Turn off the flow and return isolation valves and empty the primary circuit of the boiler.
- 2 Remove the protective cap *J* (Fig. 6) from the valve on the top of the expansion vessel and connect a suitable air pressure gauge.
- 3 Check the pre-load pressure and refer to the section *Expansion vessel* in the *User manual and installation instructions* for the correct value.

11.3 Removal of the expansion vessel

If there is at least 400 mm clearance above the boiler and the rear exit flue can be easily removed, the expansion vessel can be changed without removing the boiler.

sion vessel can be changed without removing the boiler.

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

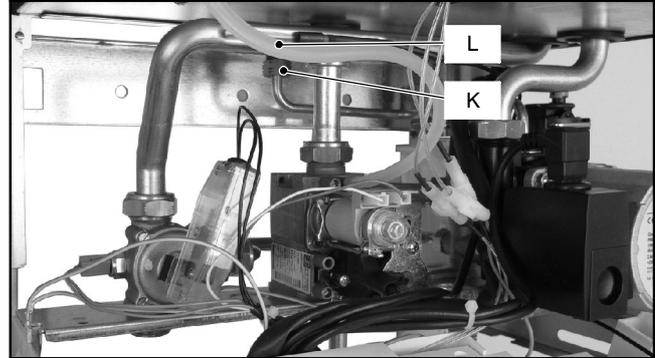


Fig. 7

- 1 Remove the front and left hand side panels of the case, turn off the flow and return isolation valves and empty the primary circuit.
- 2 Completely unscrew the connection *K*, the locknut *L* (Fig. 7) and remove the expansion vessel from the top of the boiler.
- 3 Re-assemble the parts in reverse order of removal.

11.4 Removal of the temperature–pressure gauge

- 1 Remove the front and right hand side panels of the case, turn off the flow and return isolation valves and empty the primary circuit.
- 2 Remove the fork *M* and the probe holder spring *N* (Fig. 8).
- 3 Squeeze the tabs *O* to release the temperature–pressure gauge *P* and remove it.
- 4 Re-assemble the parts in reverse order of removal.

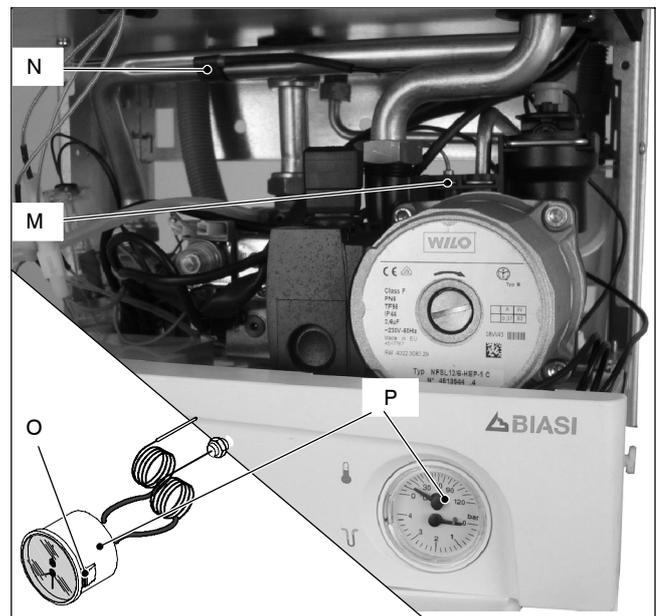


Fig. 8

12 Temperature probe

12.1 Function

The Temperature probe has the function of converting the temperature of the water in the hydraulic circuit where it is installed into an electrical signal (resistance). The relation between temperature and electrical resistance is stated in Fig. 1.

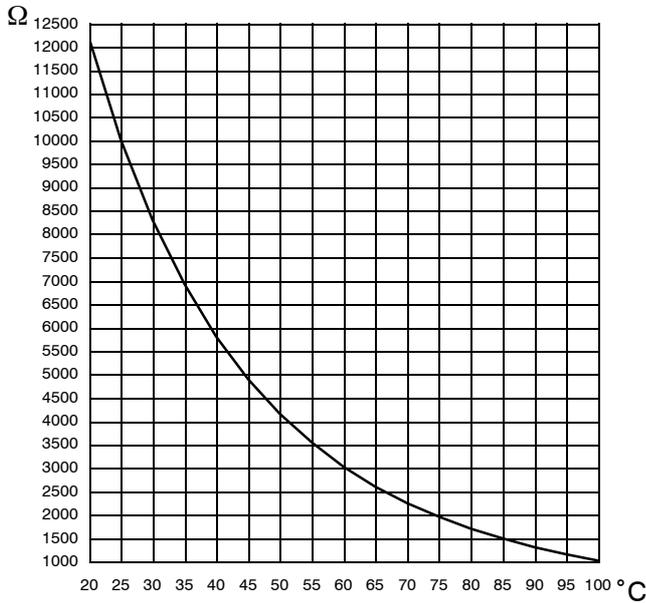


Fig. 1

On the boiler there is one Temperature probe. One on the output of the primary heat exchanger (c.h. Temperature probe) A in Fig. 2 and Fig. 3;

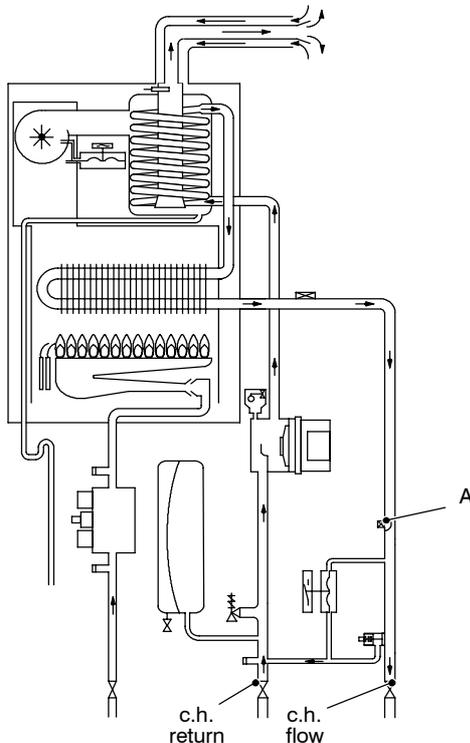


Fig. 2

12.2 Checks

- ✓ Temperature–resistance relationship
- ⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

Disconnect the cable from the Temperature probe.

Measure the temperature of the pipe B where the Temperature probe is located and check the electrical resistance according to the graph in Fig. 1.

12.3 Removal of the c.h. Temperature probe

- ⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- 1 Remove all the case panels.



Fig. 3

- 2 Remove the electric connector C and unscrew the c.h. Temperature probe A (Fig. 3)
- 3 Reassemble the c.h. Temperature probe carrying out the removal operations in reverse order.

13 By-pass valve

13.1 Function

The By-pass valve *A* in Fig. 1 is located between the c.h. water flow and return and its function is that of guaranteeing a minimum flow across the primary heat exchanger if the circulation across the c.h. system is completely closed.

The By-pass valve is fitted on the rear side of the flow group.

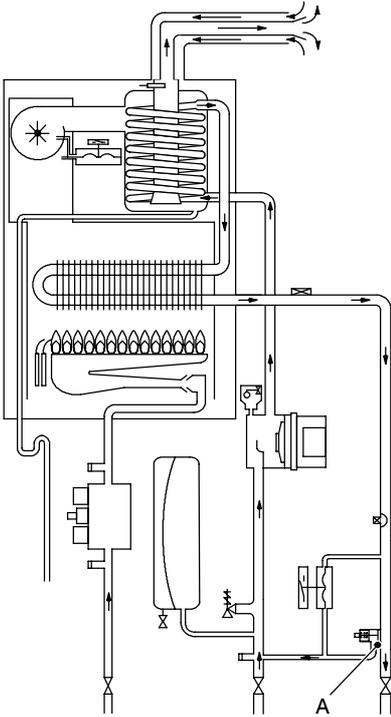


Fig. 1

13.2 Removal

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove all the case panels.
- 2 Empty the primary circuit of the boiler.
- 3 Remove the flow group.
- 4 Unscrew the connector *B* and remove the by-pass valve *C* Fig. 2.

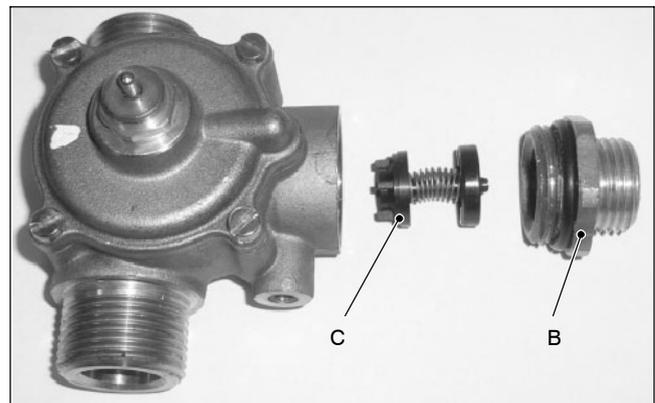


Fig. 2

- 5 Reassemble the by-pass valve as illustrated in Fig. 2 reversing the order of removal.

14 Fan and Air pressure sensor

14.1 Function

The function of the Fan A (Fig. 1 and Fig. 2) is to force the products of combustion through the condensing heat exchanger to the outside air via the flue system.

The Fan is supplied by the full sequence ignition device at the beginning of the ignition cycle.

Its correct functioning is controlled by means of an Air pressure sensor B (Fig. 1 and Fig. 2) .

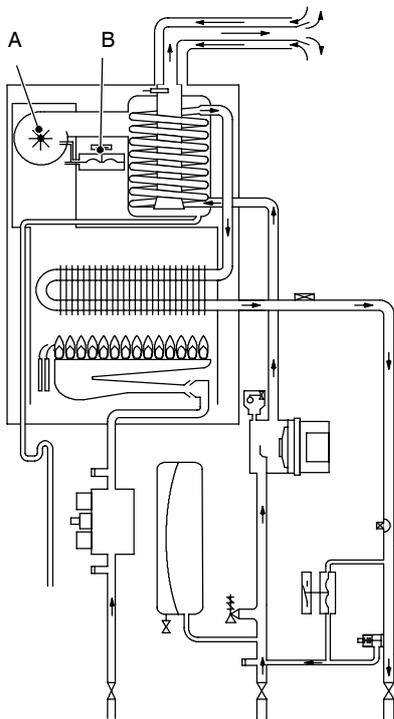


Fig. 1

14.2 Checks

✓ Check of the fan

⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- 1 Remove all the case panels and the sealed chamber lid.
- 2 Disconnect the connectors C (Fig. 2) and measure the electrical resistance of the motor that has to be about:

43 Ω – M96A.24SR/...

25 Ω – M96A.28SR/...

(at ambient temperature).

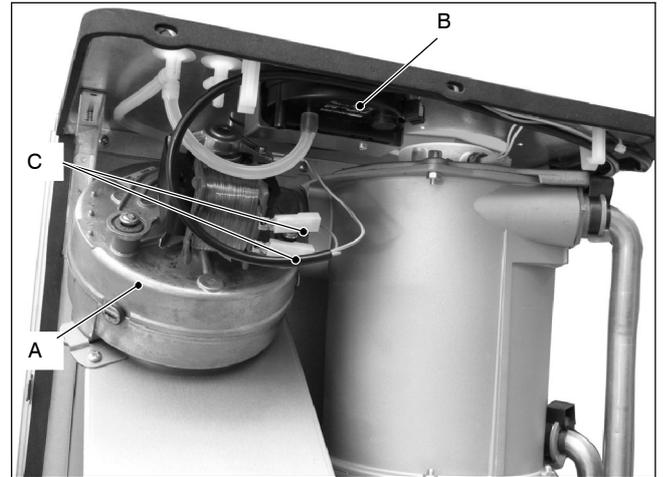


Fig. 2

✓ Check of the Air pressure sensor operation

This test must be carried out with the sealed chamber closed

- 1 Remove the caps of the pressure test points located on the top of the boiler and connect a differential pressure gauge (Fig. 3).
- 2 Switch on the boiler.

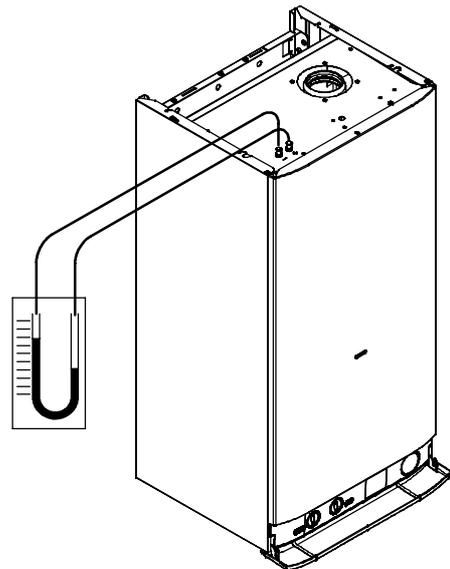


Fig. 3

- 3 Run the boiler at minimum by disconnecting the gas valve modulation operator.
- 4 Compare the value on the gauge with the following:
75 Pa (0,75 mbar) – M96A.24SR/...
92 Pa (0,92 mbar) – M96A.28SR/...
- 5 Run the boiler at maximum (connect the modulation operator).
- 6 Compare the value on the gauge with the following:
125 Pa (1,25 mbar) – M96A.24SR/...
155 Pa (1,55 mbar) – M96A.28SR/...
- 7 With values less than:
64 Pa (0,64 mbar) – M96A.24SR/...
82 Pa (0,82 mbar) – M96A.28SR/...

The ignition is not allowed and appropriate fault indication is given (see section 8.4)

14.3 Removal of the Fan

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove all the case panels and the sealed chamber lid.
- 2 Disconnect the connectors *C* and the earth connection *D* (Fig. 4).
- 3 Disconnect the pipe *E* by the pressure test point *F* (Fig. 4).
- 4 Unscrew the screw *G* and remove the bracket *H* (Fig. 4).

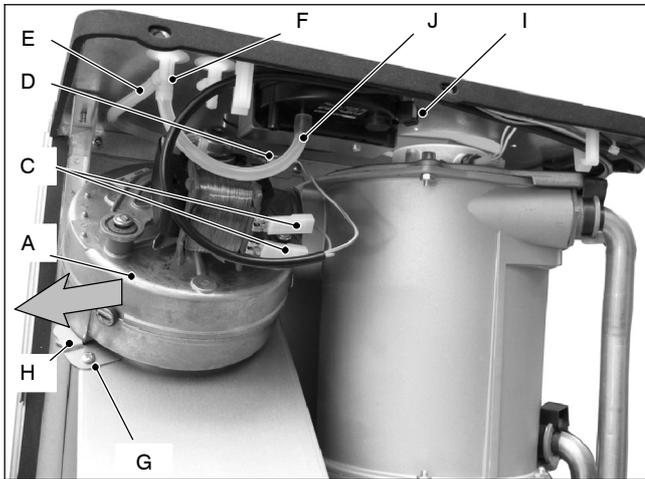


Fig. 4

- 5 Remove the Fan by sliding it towards left (see the arrow in Fig. 4).
- 6 Assemble the fan carrying out the removal operations in reverse sequence.

Warning: Re-assembling the fan ensure that the hooks around the inlet port of the fan hung correctly on the flue hood.



Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance* of the installation instructions manual.

14.4 Removal of the Air pressure sensor



Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 1 Remove all the case panels and the sealed chamber lid.
- 2 Disconnect the wires *I* from the Air pressure sensor.
- 3 Remove the pipe *J* from the Air pressure sensor.
- 4 Unscrew the screws which hold the Air pressure sensor to the frame.
- 5 Assemble the Air pressure sensor carrying out the removal operations in reverse sequence.

Warning: to correctly connect the Air pressure sensor, refer to Fig. 5

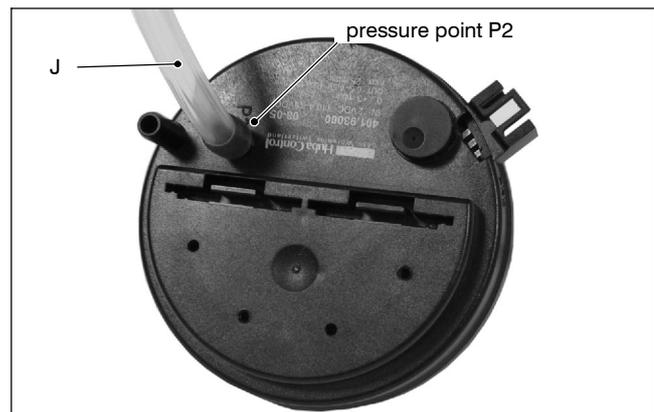


Fig. 5



Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance* of the installation instructions manual.

15 Ignition and detection electrodes

15.1 Function

Three electrodes are fitted on the burner. Two of them are the ignition electrodes and are fitted near the front part of the burner. The ignition sparks take place between their metallic edges over the central ramp of the burner during the ignition sequence.

The third electrode is the detection electrode and it detects the presence of the flame.

Fig. 1 shows the electrodes configuration on the models M96A.24SR/..., M96A.28SR/....

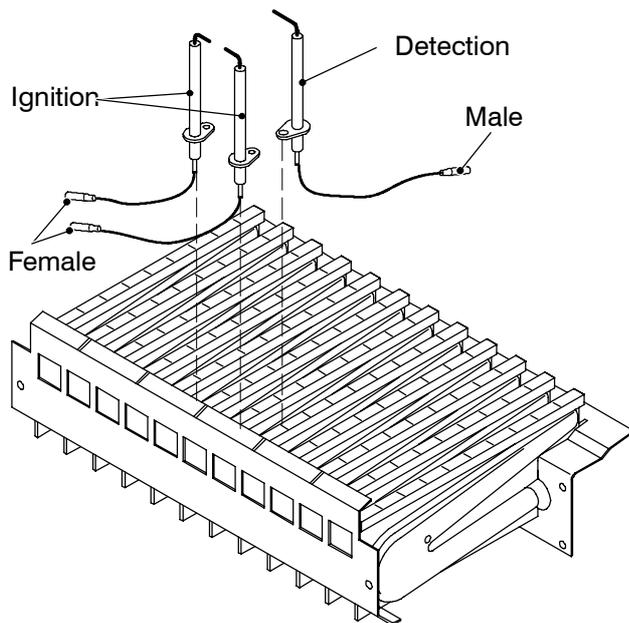


Fig. 1

15.2 Checks

✓ Check the position of the electrode edges

⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- 1 Remove all the case panels, the sealed chamber lid and the combustion chamber lid.
- 2 Check for the correct distance between the metallic edges of the ignition electrodes (see Fig. 2).

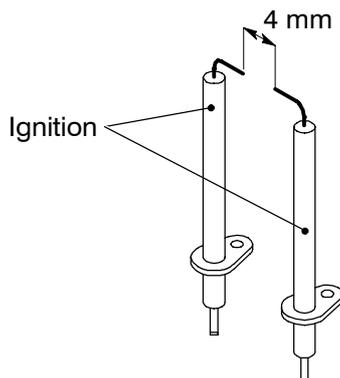


Fig. 2

- 3 Check the integrity of the detection electrode and ensure that its metallic edge is correctly placed over the ramp of the burner.

✓ Check the connection wires.

⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- 1 Remove all the case panels, the sealed chamber lid and the combustion chamber lid.
- 2 Check for the integrity of the insulation of wires which connect the electrodes to the ignition device.

15.3 Removal

⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- 1 Remove all the case panels, the sealed chamber lid and the combustion chamber lid.
- 2 Disconnect the electrode wires from the full sequence ignition device.
- 3 Remove the plate E (see Fig. 3 on page 8).
- 4 Remove the burner by unscrewing the four screws placed at the right and left sides of the burner.
- 5 Unscrew the screws A (Fig. 3) which hold the electrodes to the burner.

Two screws are used on the models M96A.24SR/..., M96A.28SR/....

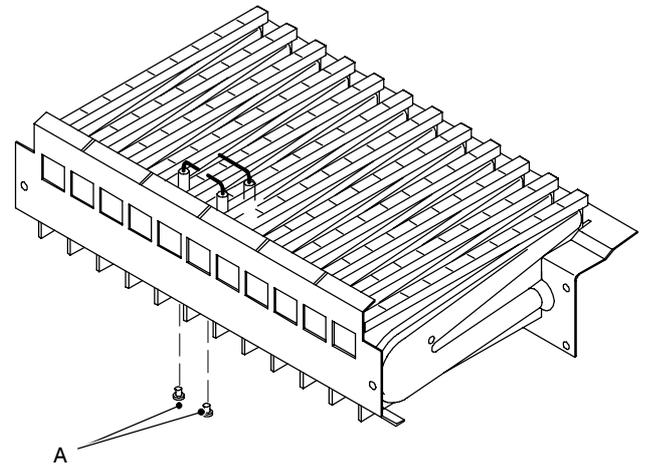


Fig. 3

- 6 Extract the electrodes from the burner.
- 7 Assemble the electrodes carrying out the removal operation in reverse order. Refer to Fig. 1 in order to recognise the electrodes and to correctly connect the wiring.

Note: the metallic edge of the detection electrode is longer than the one of the ignition electrodes.

⚠ **Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance* of the installation instructions manual.**

16 Safety thermostat

16.1 Function

The safety thermostat *A* in Fig. 1 and Fig. 2 is a device that senses the temperature of the primary circuit water which flows in the outlet pipe of the primary heat exchanger.

If the temperature control system of the boiler fails and the temperature of the primary circuit reaches a dangerous temperature, the safety thermostat opens the electric circuit that supplies the on-off operators of the gas valve.

Consequently, the full sequence ignition device attempts to light the burner and, at the end, locks the boiler and lights the lock-out signal lamp.

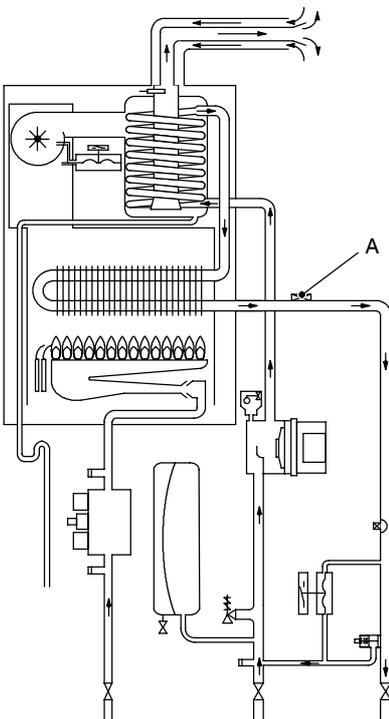


Fig. 1

16.2 Checks

- Overheat temperature value
- 1 Set the temperature control knobs to their max. position and run the boiler in c.h.
- 2 Allow the boiler to reach its maximum operating temperature (monitor the temperature gauge on the instrument panel). The boiler should maintain

a temperature below that of the safety thermostat and no overheat intervention should occur.

⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- Electrical function
- 1 Remove all the case panels and the lid of the sealed chamber.
- 2 Disconnect the wiring *B* of the safety thermostat and check its electrical function. Normally (no intervention) the contact must be closed (electrical resistance zero Ω).

16.3 Removal

⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**

- 1 Remove all the case panels and the lid of the sealed chamber.

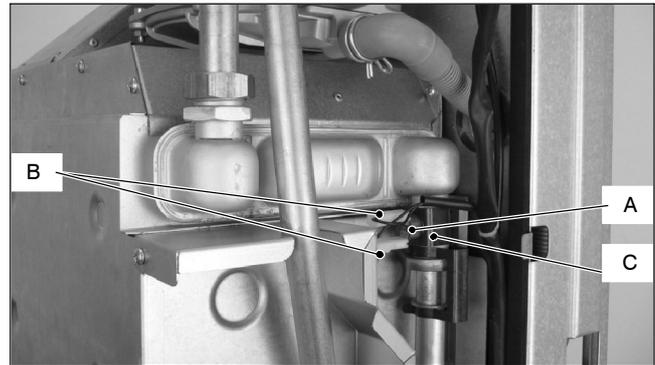


Fig. 2

- 2 Disconnect the wiring *B* (Fig. 2).
- 3 Remove the spring *C* which holds the overheat thermostat on the pipe of the primary heat exchanger and remove it.
- 4 Reassemble the overheat thermostat carrying out the operations in reverse order.
- 5 Apply an adequate quantity of heat conducting compound between the pipe and the thermostat.



Warning: After cleaning or replacement as detailed above, if it deemed necessary to undertake a combustion analysis, refer to the appropriate chapter *Maintenance of the installation instructions manual*.

17 Flue temperature probe NTC

17.1 Function

The Flue temperature probe NTC A in Fig. 2 and Fig. 3 senses the temperature of the combustion products that flow through the condensing heat exchanger.

The relation between temperature and electrical resistance is stated in Fig. 1

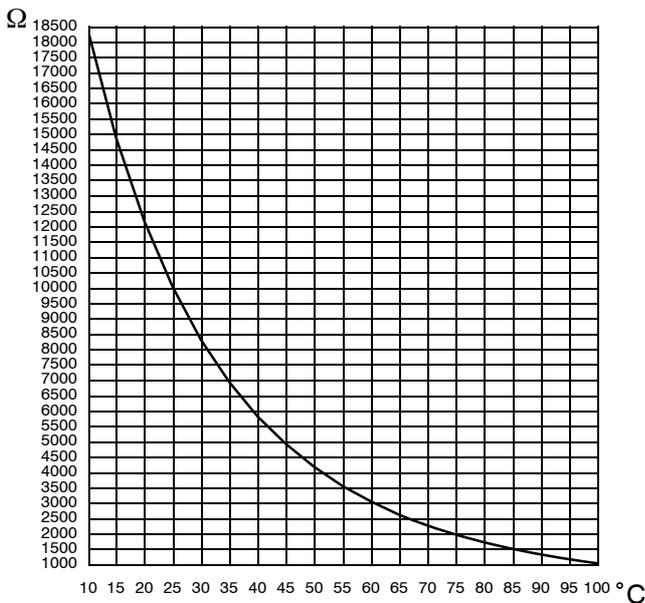


Fig. 1

If the temperature of the combustion products circuit reaches the limit temperature, the Flue temperature probe NTC reduces the gas flow rate to the burner. The temperature of the combustion products should decrease to a safe value temperature.

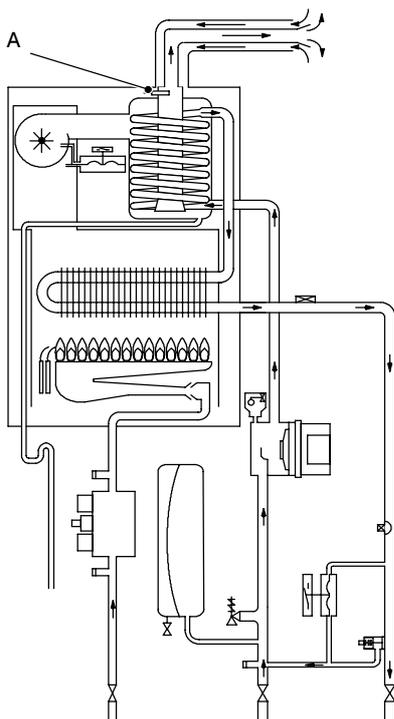


Fig. 2

In the case that the temperature of the combustion products reaches a potentially dangerous value, it stops the boiler operation. It is therefore allowed the use of plastic materials for the flue outlet pipes and bends.

The use of kits different from the original isn't however allowed, since the flue pipes are integral parts of the boiler.

If not, the electronic control p.c.b. attempts to light the burner and, at the end, locks the boiler and lights the lock-out signal lamp.

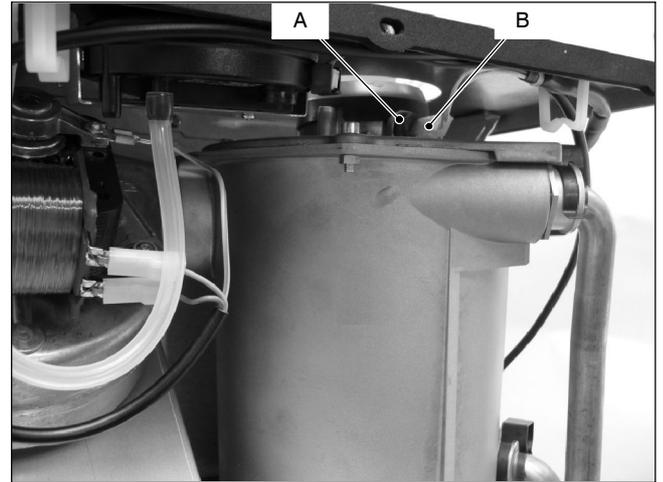


Fig. 3

17.2 Checks

- ✓ Overheat temperature value
 - 1 Set the temperature control knobs to their max. position and run the boiler in c.h.
 - 2 Allow the boiler to reach its maximum operating temperature (monitor the temperature gauge on the instrument panel). The boiler should maintain a temperature below that of the Flue temperature probe NTC and no overheat intervention should occur.
- ✓ Temperature-resistance relationship.
 - 1 Remove the probe (see section 17.3) to have it at room temperature.
 - 2 The electric resistance of the Flue temperature probe NTC at room temperature of 20 °C must be of approximately 12000 Ω
 - 3 For other temperatures of the probe check the electrical resistance according to the graph (Fig. 1)

17.3 Removal

- ⚡ **Warning: isolate the boiler from the mains electricity supply before removing any covering or component.**
 - 1 Remove all the case panels and the sealed chamber lid.
 - 2 Disconnect the wires B from the Flue temperature probe NTC (Fig. 3).
 - 3 Unscrew and remove the thermostat probe A (Fig. 3) from the condensing heat exchanger.

Flue thermostat

- 4 Assemble the Flue temperature probe NTC carrying out the removal operations in reverse sequence.

18 Condensate trap

18.1 Function

The condensate trap *A* in Fig. 4 and Fig. 5 allows the discharge of the condensate via the condensate drain pipe avoiding in the mean time the escape of combustion products.

A plastic ball closes the trap outlet in case that the trap is empty.

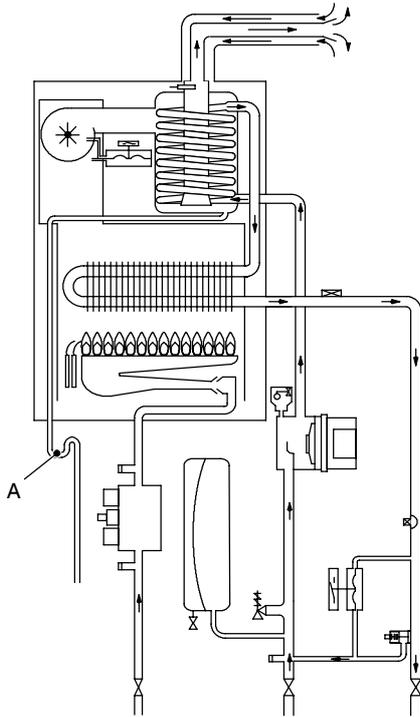


Fig. 4

If the drain pipe is plugged or in any case in which the condensate isn't correctly evacuated, the condensate level rises filling the trap and reaching the condensing heat exchanger.

When the condensate reaches the lower part of the exchanger obstructs the the exhaust gas flow and the boiler stops (no signal from the air pressure sensor).

18.2 Removal

Warning: isolate the boiler from the mains electricity supply before removing any covering or component.

- 5 Remove the front and right case panels.
- 6 Disconnect the trap from the draining pipe.
- 7 Using pliers, remove the spring *B* moving it upwards.
- 8 Disconnect the rubber pipe *C*.
- 9 Unscrew the nut *D* and lower the trap.
- 10 Disconnect the wirings from the trap.
- 11 Reassemble carrying out the removal operations in reverse order.

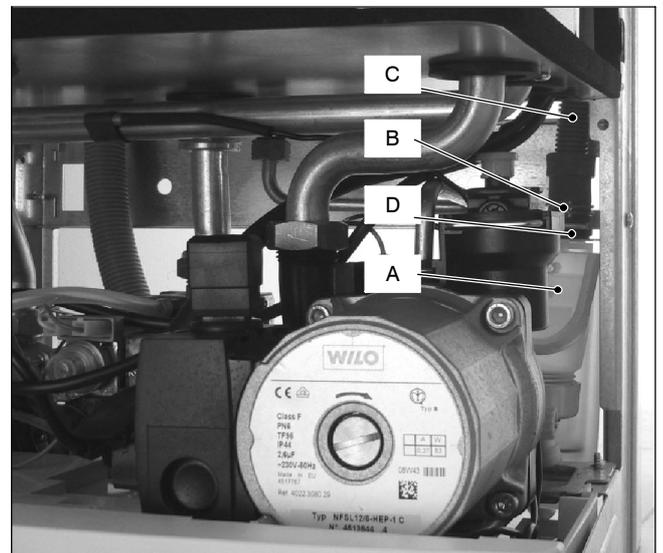
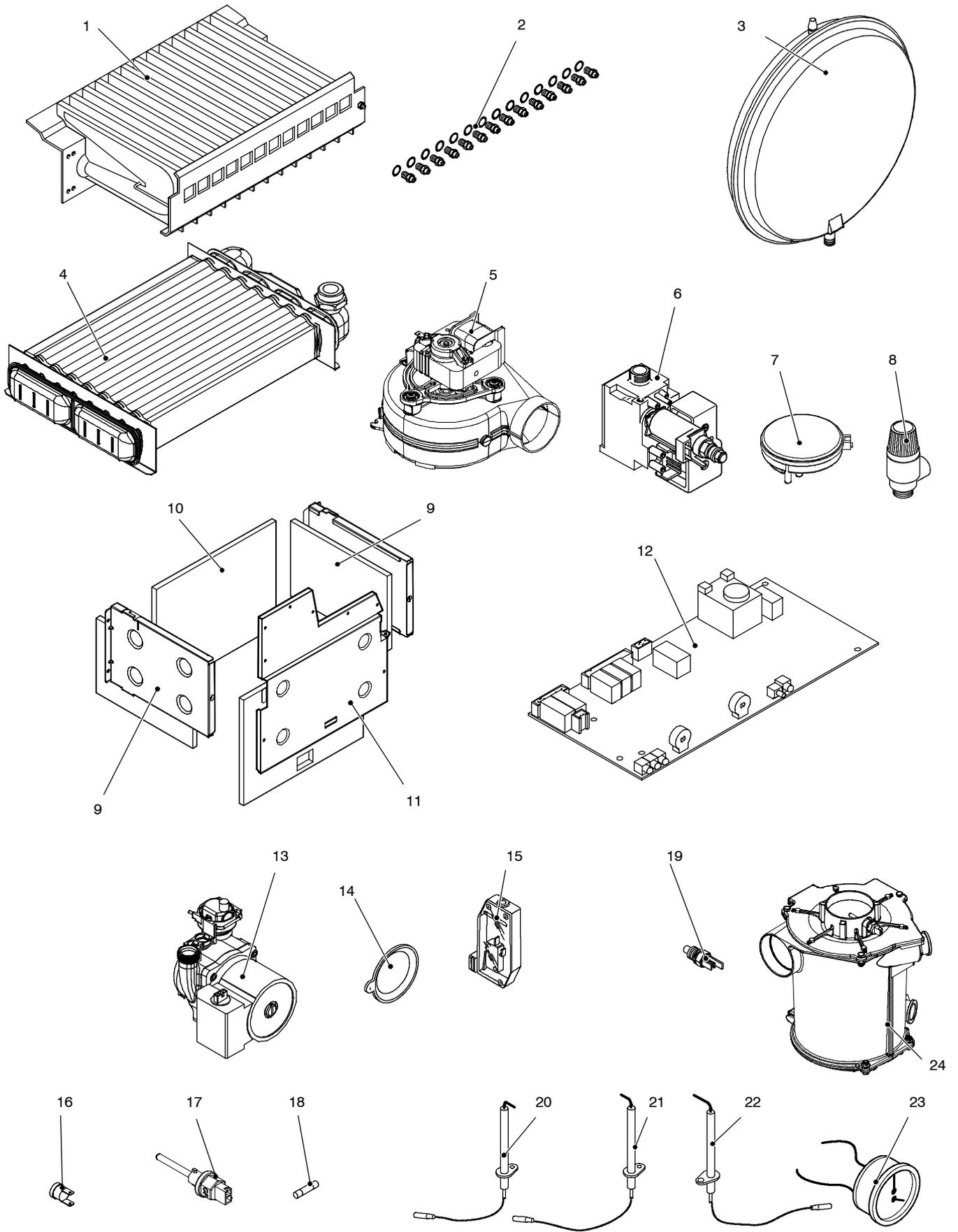


Fig. 5

19 Short spare parts list

Key	G.C. part no.	Description	Q.ty	Manufacturer part no.	Manufacturer's reference
1	173–148	Burner (mod. M96A.24SR/...)	1	KI1004 102	Polidoro
	173–149	Burner (mod. M96A.28SR/...)	1	KI1004 147	
2	169–069	Injectors for natural gas (mod. M96A.24SR/...)	12	KI1064 505	Polidoro
		Injectors for natural gas (mod. M96A.28SR/...)	14		
	169–070	Injectors for LPG (mod. M96A.24SR/...)	12	KI1064 506	
		Injectors for LPG (mod. M96A.28SR/...)	14		
3	E83–121	Expansion vessel (mod. M96A.24SR/..., M96A.28SR/...)	1	BI1172 103	CIMM 6 litres
4	H20–984	Main heat exchanger (mod. M96A.24SR/...)	1	BI1262 101	
	H50–420	Main heat exchanger (mod. M96A.28SR/...)	1	BI1262 130	
5		Fan (mod. M96A.24SR/...)	1	BI1536 105	Fime
		Fan (mod. M96A.28SR/...)	1	BI1536 106	Fime
6	H03–746	Gas valve	1	BI1093 105	Sit 845
7		Air pressure sensor	1	BI1536 103	HUBA 0–3mbar
8	E83–083	Safety valve	1	BI1131 100	Watts
9	E83–178	Combustion chamber side panels	2	BI1326 100	
10	E83–180	Combustion chamber rear panel (mod. M96A.24SR/...)	1	BI1326 107	
	E83–181	Combustion chamber rear panel (mod. M96A.28SR/...)	1	BI1326 108	
11		Combustion chamber front panel (mod. M96A.24SR/...)	1	BI1536 110	
		Combustion chamber front panel (mod. M96A.28SR/...)	1	BI1536 111	
12		Electronic regulation p.c.b.	1	BI2015 100	Bertelli & Partners
13	H20–993	Pump	1	BI1262 103	Wilo NFSL 12/6 HEP–1
14	E00–688	Main. flow switch membrane	1	BI1011 103	
15	E00–684	Primary circuit flow switch	1	BI1011 505	
16	E83–101	Overheat thermostat	1	BI1172 105	ELTH – type 261
17		Flue temperature probe NTC	1	BI1536 104	
18		Fuse 3,15 AF	2	BI1295 108	
19	164–026	Temperature probe (main circuit)	1	BI1001 117	
20	E83–127	Ignition electrode (left) (mod. M96A.24SR/..., M96A.28SR/...)	1	BI1123 101	
21	E83–126	Ignition electrode (right) (mod. M96A.24SR/..., M96A.28SR/...)	1	BI1123 103	
22	E83–122	Detection electrode (mod. M96A.24SR/..., M96A.28SR/...)	1	BI1123 102	
23	E83–145	Temperature–pressure gauge	1	BI1475 108	IMIT
24		Recuperator	1	BI1442 107	





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Biasi UK Ltd
Newman Park, Western Way
Wednesbury, WS10 7BJ
Sales Tel No: 0121 506 1340
Sales Fax No: 0121 506 1360
Service Tel No: 0121 506 1350
Service Fax No: 0121 506 1370
www.biasi.co.uk